

# **CUSTOMER'S APPROVAL SPECIFICATIONS**

MODEL: CH057DLCT-00% (Complied with RoHS)



# ISSUE:Jul.12.2013

**Spec Condition: Preliminary** 

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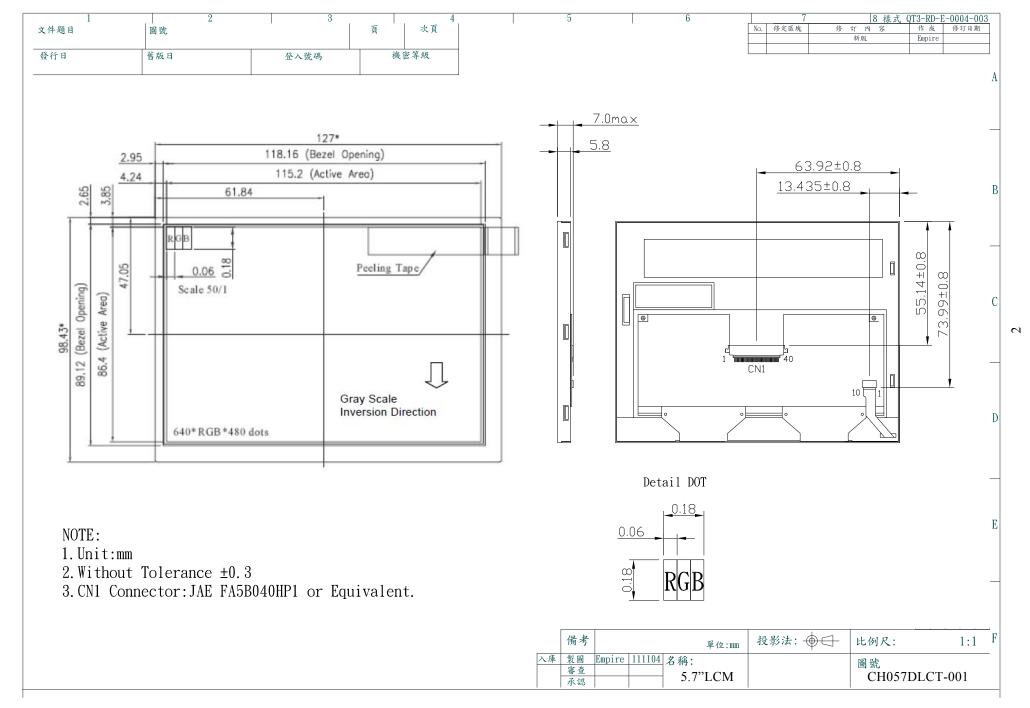
# 2.RECORD OF REVISION

| _ | ILLC     | JILD OF       | VE A 121 | 011  |
|---|----------|---------------|----------|--|
|   | Rev      | DATE          | PAGE     | SUMMARY                                    |
|   | 0.1      | 2011.07.12    | ALL      | Preliminary specification was first issued |
|   | 0.4 '""" | ""4236@9@3""" | 6        | Modify Brightness Min. 722pku≓V{r 0842pku  |
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# 3.MECHANICAL SPECIFICATIONS

| NO.  | ITEM                           | SPECIFICATION             |
|------|--------------------------------|---------------------------|
| (1)  | Number Of Dots (Dots)          | 640(R.G.B) X 480          |
| (2)  | Module Size(mm)                | 127.0(W) x 98.43(H) x7(D) |
| (3)  | Active Area(mm)                | 115.2 (W) x 86.4(H)       |
| (4)  | Pixel Pitch(mm)                | 0.06 (W) x 0.18 (H)       |
| (5)  | LCD Model                      | TFT                       |
| (6)  | Backlight Color                | White LED                 |
| (7)  | Viewing Direction              | 6 O'clock                 |
| (8)  | Gray Scale Inversion Direction | 12 O'clock                |
| (9)  | Color Configuration            | R.G.B Stripe              |
| (10) | Module Weight(g)               | (110)                     |

Note:Viewing direction for best image quality is different from TFT definition, ther is the 180 degrees shift.



# 5. INTERFACE PIN CONNECTION

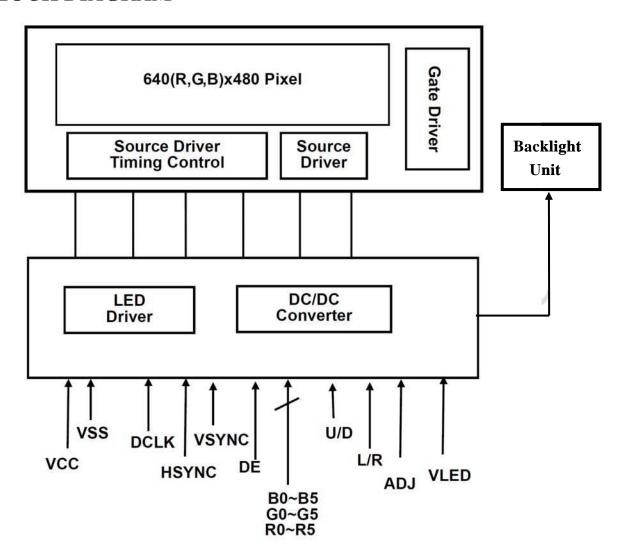
# 5.1 LCM PANEL DRIVING SECTION

40PIN Connector : JAE FA5B040HP1 or Equivalent.

| PIN NO. | SYMBOL | FUNCTION                                      | REMARK |
|---------|--------|---|--------|
| 1       | U/D    | Up or Down Display Control                    |        |
| 2       | NC     | No Connection                                 |        |
| 3       | HSYNC  | Horizontal SYNC.                              |        |
| 4       | VLED   | Power Supply for LED Driver circuit           |        |
| 5       | VLED   | Power Supply for LED Driver circuit           |        |
| 6       | VLED   | Power Supply for LED Driver circuit           |        |
| 7       | VCC    | Power Supply for LCD                          |        |
| 8       | VSYNC  | Vertical SYNC.                                |        |
| 9       | DE     | Data Enable                                   | Note   |
| 10      | VSS    | Power Ground                                  |        |
| 11      | VSS    | Power Ground                                  |        |
| 12      | ADJ    | Brightness control for LED B/L                |        |
| 13      | В5     | Blue Data 5 (MSB)                             |        |
| 14      | B4     | Blue Data 4                                   |        |
| 15      | В3     | Blue Data 3                                   |        |
| 16      | VSS    | Power Ground                                  |        |
| 17      | B2     | Blue Data 2                                   |        |
| 18      | B1     | Blue Data 1                                   |        |
| 19      | В0     | Blue Data 0 (LSB)                             |        |
| 20      | VSS    | Power Ground                                  |        |
| 21      | G5     | Green Data 5 (MSB)                            |        |
| 22      | G4     | Green Data 4                                  |        |
| 23      | G3     | Green Data 3                                  |        |
| 24      | VSS    | Power Ground                                  |        |
| 25      | G2     | Green Data 2                                  |        |
| 26      | G1     | Green Data 1                                  |        |
| 27      | G0     | Green Data 0 (LSB)                            |        |
| 28      | VSS    | Power Ground                                  |        |
| 29      | R5     | Red Data5 (MSB)                               |        |
| 30      | R4     | Red Data 4                                    |        |
| 31      | R3     | Red Data 3                                    |        |
| 32      | VSS    | Power Ground                                  |        |
| 33      | R2     | Red Data 2                                    |        |
| 34      | R1     | Red Data 1                                    |        |
| 35      | R0     | Red Data 0 (LSB)                              |        |
| 36      | VSS    | Power Ground                                  |        |
| 37      | VSS    | Power Ground                                  |        |
| 38      | DCLK   | Clock Signals; Latch Data at the Falling Edge |        |
| 39      | VSS    | Power Ground                                  |        |
| 40      | L/R    | Left or Right Display Control                 |        |

Note: If DE signal is fixed low, SYNC mode is used. Otherwise, DE mode is used.

# 6. BLOCK DIAGRAM



### 7.ABSOLUTE MAXIMUM RATINGS

7.1 ELECTRICAL ABSOLUTE MAXIMUM RATING

| ITEM                 | SYMBOL | MIN. | MAX.    | UNIT | REMARK |
|----------------------|--------|------|---------|------|--------|
| Power Supply Voltage | VCC    | -0.3 | +5.0    | V    |        |
| Signal Input Voltage | VI     | -0.3 | VCC+0.3 | V    |        |

### 7.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

| ITEM                    | OPERATING |      | STO  | RAGE | DEMADIZ    |  |
|-------------------------|-----------|------|------|------|------------|--|
| ITEM                    | MIN.      | MAX. | MIN. | MAX. | REMARK     |  |
| Ambient Temperature[°C] | -20       | 70   | -30  | 80   | Note 1,2,3 |  |
| Humidity[%RH]           |           |      |      |      |            |  |

Note 1: The response time will become lower when operated at low temperature.

Note 2: Background color changes slightly depending on ambient temperature.

Note 3 : Operation Ta=70 $^{\circ}$ C & -20 $^{\circ}$ C  $\leq$  240Hrs.

# **8.ELECTRICAL CHARACTERISTICS**

### 8.1 LCM ELECTRICAL CHARACTERISTICS

Ta=25°C

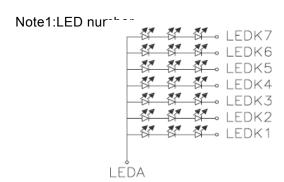
| ITEM                  | SYMBOL      | MIN.    | TYP.  | MAX.    | UNIT       |
|-----------------------|-------------|---------|-------|---------|------------|
| Power supply for LCD  | VCC         | 3.0     | 3.3   | 3.6     | V          |
| l ower suppry for LCD | ICC **      | -       | (111) | (140)   | mA         |
| Input High Voltage    | $ m V_{IH}$ | 0.7*VCC | -     | VCC     | V          |
| Input Low Voltage     | $ m V_{IL}$ | 0       | -     | 0.3*VCC | V          |
| Ripple Voltage        | VRF         | -       | -     | 100     | $mV_{P-P}$ |

<sup>\*\*</sup>Test pattern:Black

#### 8.2 BACKLIGHT UNITS

Ta=25°C

| ITEM                 | SYMBOL                       | MIN. | TYP.  | MAX. | UNIT | REMARK |
|----------------------|------------------------------|------|-------|------|------|--------|
| LED Driver Voltage   | VLED                         | 4.5  | 5     | 5.5  | V    |        |
| LLD Dirver voltage   | ILED                         | -    | 333   | -    | mA   |        |
| ADJ frequency        | -                            | 19   | 20    | 21   | KHz  |        |
| ADII AVI             | $\mathrm{ADJ}_{\mathrm{IH}}$ | 3.0  | -     | 3.3  | V    |        |
| ADJ Input Voltage    | $\mathrm{ADJ}_{\mathrm{IL}}$ | 0    | -     | 0.3  | V    |        |
| LED Life Time        | Ta=25°C                      |      |       |      |      |        |
| (For Reference only) | 60-70%RH                     | -    | 50000 | -    | Hr   | Note 1 |



Note2:The LED of B/L is drive by current only, drive Voltage is for reference only, drive voltage can make driving current under safety area ( current Between minimum and maximum).50K hours is only an estimate for reference.

# 9.OPTICAL CHARACTERISTICS

Ta=25°C

| ITEM         |       | SYMBOL           | CONDITIONS                        | MIN.    | TYP.    | MAX.    | UNIT   | REMARK   |
|--------------|-------|------------------|-----------------------------------|---------|---------|---------|--------|----------|
| Contrast F   | Ratio | CR               |                                   | 200     | 300     | -       | -      | Note (1) |
| Response     | Timo  | TR               |                                   | -       | 15      | -       | ma     | Note (2) |
| Response     | Time  | TF               |                                   | -       | 35      | -       | ms     | Note (2) |
| Brightne     | ess   | L                |                                   | (500)   | (620)   | _       | cd/m2  |          |
| Uniform      | nity  | YU               |                                   | 70      | 80      | -       | %      | Note (5) |
|              | Red   | $X_R$            | Viewing                           | (0.565) | (0.615) | (0.665) |        |          |
|              | Reu   | $Y_R$            | normal angle                      | (0.310) | (0.360) | (0.410) | -<br>- | Note (4) |
|              | Green | $X_{G}$          | $\theta X = \theta Y = 0^{\circ}$ | (0.295) | (0.345) | (0.395) |        |          |
| Color        |       | $Y_{G}$          |                                   | (0.490) | (0.540) | (0.590) |        |          |
| Chromaticity | Blue  | $X_{\mathrm{B}}$ |                                   | (0.098) | (0.148) | (0.198) |        |          |
|              |       | $Y_B$            |                                   | (0.056) | (0.106) | (0.156) |        |          |
| ŀ            | White | $X_{\mathrm{W}}$ |                                   | (0.259) | (0.309) | (0.359) |        |          |
|              |       | $Y_{W}$          |                                   | (0.270) | (0.320) | (0.370) |        |          |
|              |       | θ Y+             | X7                                | 50      | 60      | -       |        |          |
| Viewin       | σ     | θ Y-             | Viewing normal angle              | 30      | 40      | -       | Deg.   | /->      |
| Angle        | _     | θ X+             | $\theta X = \theta Y = 0^{\circ}$ | 60      | 70      | -       |        | Note (3) |
|              |       | θ X-             | CR≧10                             | 60      | 70      | -       |        |          |
| Image St     | ick   | tis              | 2 hours                           | -       | -       | 2       | sec    | Note (6) |

### Note (1) Definition of Contrast Ratio(CR):

The contrast ratio can be calculated by the following expression

Contrast Ratio (CR)=L63/L0

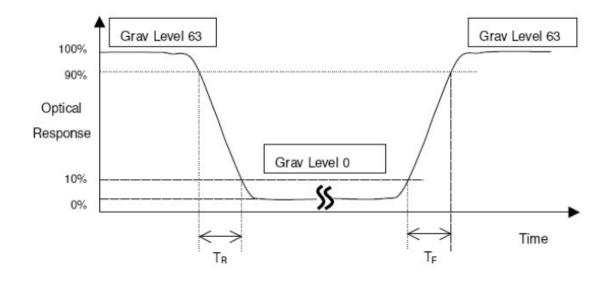
L63:Luminance of gray level 63

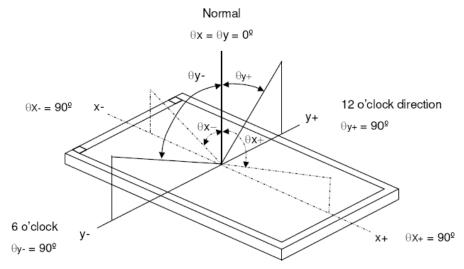
L0:Luminance of gray level 0

CR=CR(5)

CR(X) is corresponding to the Contrast Ratio of the point X at Figure in Note(5)

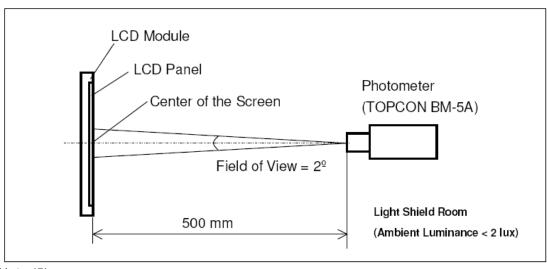
Note(2) Definition of Response Time(TR,TF):



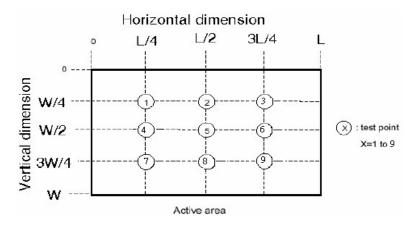


Note (4) Measurement Set-Up:

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



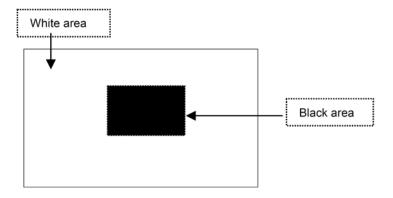
Note (5)



$$\left(\begin{array}{c} \text{1-} & \frac{\text{MAX Luminance} - \text{Average Luminance}}{\text{Average Luminance}} \\ \end{array}\right) \quad \text{x100\%} \quad \geq 70\%$$

### Note (6) Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous imageshall not persist more than 2 sec at 25  $^{\circ}$ C.



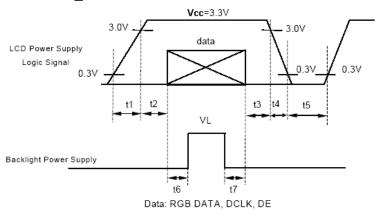
# 10. TIMING SPECIFICATIONS

# 10.1 POWER SIGNAL SEQUENCE

### 10.1.1: Power Signal sequence:

 $t1 \le 10ms : 1 sec \le t5$   $50ms \le t2 : 200ms \le t6$  $0 < t3 \le 50ms : 200ms \le t7$ 

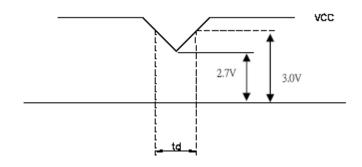
0<t4 ≤10ms



# 10.1.2: VCC-dip condition:

10.5.2.1: 2.7 V  $\leq$ VCC  $\leq$ 3.0V,td  $\leq$  10 ms

10.5.2.2: VCC>3.0V,VCC-dip condition should be the same with VCC-turn-on condition.

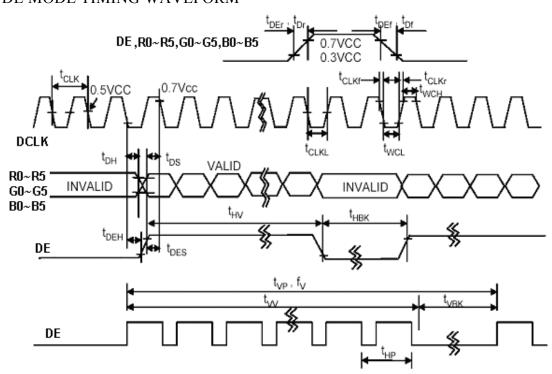


10.2 AC TIMING CHARATERISTICS.

|            | ITEM                  | SYMBOL                               | MIN. | TYP. | MAX. | UNIT              | REMARK |
|------------|-----------------------|--------------------------------------|------|------|------|-------------------|--------|
|            |                       | $t_{\mathrm{CPH}}$                   | 33   | 40   | 43   | ns                |        |
|            | Frequency             | $ m f_{CPH}$                         | 23   | 25   | 30   | MHz               |        |
|            | Low Level width       | $t_{ m CWL}$                         | 6    | -    | -    | ns                |        |
|            | High Level width      | $t_{ m CWH}$                         | 6    | -    | -    | ns                |        |
|            | Rise Fall Time        | $t_{CLKr}, t_{CLKf}$                 | -    | -    | 3    | ns                |        |
|            | Duty                  | _                                    | 0.45 | 0.50 | 0.55 | -                 | Note1  |
|            | Setup Time            | $t_{ m DES}$                         | 5    | -    | -    | ns                |        |
|            | Hold Time             | $t_{ m DEH}$                         | 10   | -    | -    | ns                |        |
|            | Rise, Fall Time       | $t_{\mathrm{DEr}}, t_{\mathrm{DEf}}$ | -    | -    | 16   | ns                |        |
|            | Horizontal Period     | $t_{\mathrm{HP}}$                    | 750  | 800  | 900  | $t_{CLK}$         |        |
| DE(D-4-    | Horizontal Valid      | $t_{ m HV}$                          | 640  | 640  | 640  | $t_{CLK}$         |        |
| DE(Data    | Horizontal Blank      | $t_{ m HBK}$                         | 110  | 160  | 260  | $t_{CLK}$         |        |
| Enable)    | Vertical Period       | $t_{\mathrm{VP}}$                    | 515  | 525  | 560  | $t_{\mathrm{HP}}$ |        |
|            | Vertical Valid        | $t_{ m W}$                           | 480  | 480  | 480  | $t_{HP}$          |        |
|            | Vertical Blank        | $t_{ m VBK}$                         | 35   | 45   | 80   | $t_{\mathrm{HP}}$ |        |
|            | Vertical<br>Frequency | fv                                   | 55   | 60   | 65   | Hz                |        |
|            | Setup Time            | $t_{ m DS}$                          | 5    | -    | -    | ns                |        |
| Data R,G,B | Hold Time             | $t_{\mathrm{DH}}$                    | 10   | -    | -    | ns                |        |
|            | Rise, Fall Time       | $t_{\mathrm{Dr}}, t_{\mathrm{Df}}$   | -    | -    | 3    | ns                |        |

Note: (1)Clock Duty= tCLKL / tCLK.

# 10.3 DE MODE TIMING WAVEFORM



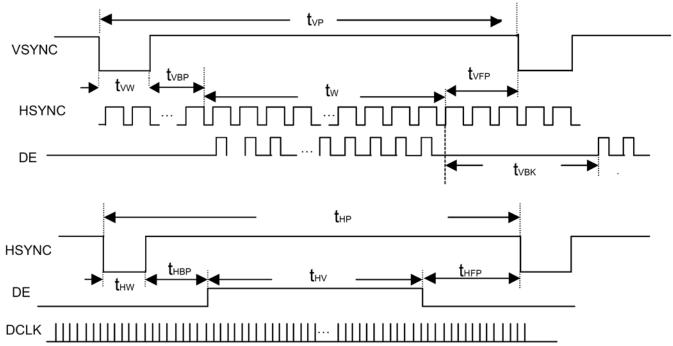
10.4 SYNC MODE INPUT SIGNAL CHARACTERISTICS

| ITEM                     | SYMBOL                                 | MIN. | TYP. | MAX. | UNIT               | REMARK |
|--------------------------|--|------|------|------|--------------------|--------|
| Clock Period             | $t_{\mathrm{CLK}}$                     | 33   | 40   | 43   | ns                 |        |
| Clock Frequency          | $ m f_{CLK}$                           | 23   | 25   | 30   | MHz                |        |
| Clock Low Level width    | $t_{ m WCL}$                           | 6    | -    | -    | ns                 |        |
| Clock High Level width   | $t_{\mathrm{WCH}}$                     | 6    | -    | -    | ns                 |        |
| Clock Rise Fall Time     | $t_{\mathrm{CLKr}}, t_{\mathrm{CLKf}}$ | -    | -    | 3    | ns                 |        |
| HSYNC Period             | $\mathfrak{t}_{\mathrm{HP}}$           | 750  | 800  | 900  | $t_{\mathrm{CLK}}$ |        |
| HSYNC Pulse Width        | $t_{ m HW}$                            | 5    | 30   |      | $t_{\mathrm{CLK}}$ |        |
| HSYNC Front Porch        | $t_{ m HFP}$                           | 1    | 16   | 116  | $t_{\mathrm{CLK}}$ |        |
| HSYNC Back Porch         | $t_{ m HBP}$                           | 1    | 114  | 139  | $t_{\rm CLK}$      |        |
| HSYNC Width + Back Porch | $t_{\mathrm{HW}} + t_{\mathrm{HBP}}$   | 144  | 144  | 144  | $t_{\mathrm{CLK}}$ |        |
| Horizontal Blank         | $t_{\mathrm{HBK}}$                     | 1    | 160  | 260  | $t_{\rm CLK}$      | Note1  |
| Horizontal Valid         | $t_{ m HV}$                            | 640  | 640  | 640  | $t_{CLK}$          |        |
| VSYNC Period             | $t_{ m VP}$                            | 515  | 525  | 560  | $t_{\mathrm{HP}}$  |        |
| VSYNC Pulse Width        | $t_{ m VW}$                            | 1    | 3    | 5    | $t_{\mathrm{HP}}$  |        |
| VSYNC Front Porch        | $t_{ m VFP}$                           | 1    | 10   | 45   | $t_{\mathrm{HP}}$  |        |
| VSYNC Back Porch         | $t_{ m VBP}$                           | 30   | 32   | 34   | $t_{\mathrm{HP}}$  |        |
| VSYNC Width+Back Porch   | $t_{ m VW} + t_{ m VBP}$               | 35   | 35   | 35   | $t_{CLK}$          |        |
| Vertical Blank           | $t_{\mathrm{VBK}}$                     | 35   | 45   | 80   | $t_{\mathrm{HP}}$  |        |
| Vertical data Width      | $t_{ m W}$                             | 480  | 480  | 480  | $t_{\mathrm{HP}}$  |        |
| Data Setup Time          | $t_{ m DS}$                            | 5    | -    | -    | ns                 |        |
| Hold Time                | t <sub>DH</sub>                        | 10   | -    | -    | ns                 |        |

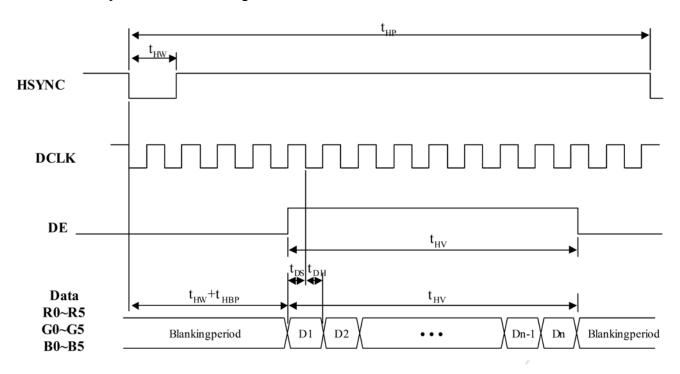
Note: (1)  $t_{HBK} = t_{HFP} + t_{HW} + t_{HBP}$ 

### 10.5 SYNC MODE TIMING WAVEFORM

10.5.1: Input vertical timing



# 10.5.2 Input horizontal timing



# 11. RELIABILITY TEST

| ENVIRONMENTAL TEST |                                     |   |                |          |
|--------------------|-------------------------------------|---|----------------|----------|
| NO.                | ITEM                                | CONDITIONS  | TIME<br>PERIOD | REMARK   |
| 1                  | High<br>Temperature<br>Storage      | 80°C  | 240HRS         |          |
| 2                  | Low<br>Temperature<br>Storage       | -30°C   | 240HRS         |          |
| 3                  | High Temperature Operation          | 70°C  | 240HRS         | Note (2) |
| 4                  | Low<br>Temperature<br>Operation     | -20°℃   | 240HRS         | Note (2) |
| 5                  | Temperature<br>Cycle                | $-30^{\circ}$ C $\leftarrow 25 \rightarrow 80^{\circ}$ C (30min) (5min) (30min) | 200CYCLE       | Note (2) |
| 6                  | High Temperature Humidity Operation | 60℃<br>90%RH  | 240HRS         | Note (2) |

Note (1): a. The module should work properly.

b. Before and after function test, the difference of consumptive current.should be within 10%

Note (2): a. The module should work properly.

b. The modlue won't be deformative, color changeable or broken.

c. The modules can't be apart.

### 12. USE PRECAUTIONS

### 12.1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handing,

- (1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel off or bubble.
- (2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface, wipe gently with cotton, chamois or other soft material soaked in petroleum benzin.
- (3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.
- (4). Glass can be easily chipped or cracked from rough handling, especially at corners and edges.
- (5). Do not drive LCD with DC voltage.

### 12.2. Liquid Crystal Display Modules

#### 12.2.1. Mechanical Considerations

LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.

- (1). Do not tamper in any way with the tabs on the metal frame.
- (2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.
- (3). Do not touch the elastomer connector, especially insert an backlight panel (for example, EL).
- (4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- (5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

#### 12.2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

- (1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.
- (2). The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3). Only properly grounded soldering irons should be used.
- (4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.

(6). Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

### 12.2.3. Soldering

- (1). Solder only to the I/O terminals.
- (2). Use only soldering irons with proper grounding and no leakage.
- (3). Soldering temperature : 280°C ± 10°C
- (4). Soldering time: 3 to 4 sec.
- (5). Use eutectic solder with resin flux fill.
- (6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed after wards.

### 12.2.4. Operation

- (1). The viewing angle can be adjusted by varying the LCD driving voltage V0.
- (2). Driving voltage should be kept within specified range; excess voltage shortens display life.
- (3). Response time increases with decrease in temperature.
- (4). Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
- (5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

### 12.2.5. Storage

If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

#### 12.2.6 Limited Warranty

Unless otherwise agreed between Chefree and customer, Chefree will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with Chefree acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of Chefree is limited to repair and/or replacement on the terms set forth above. Chefree will not responsible for any subsequent or consequential events.