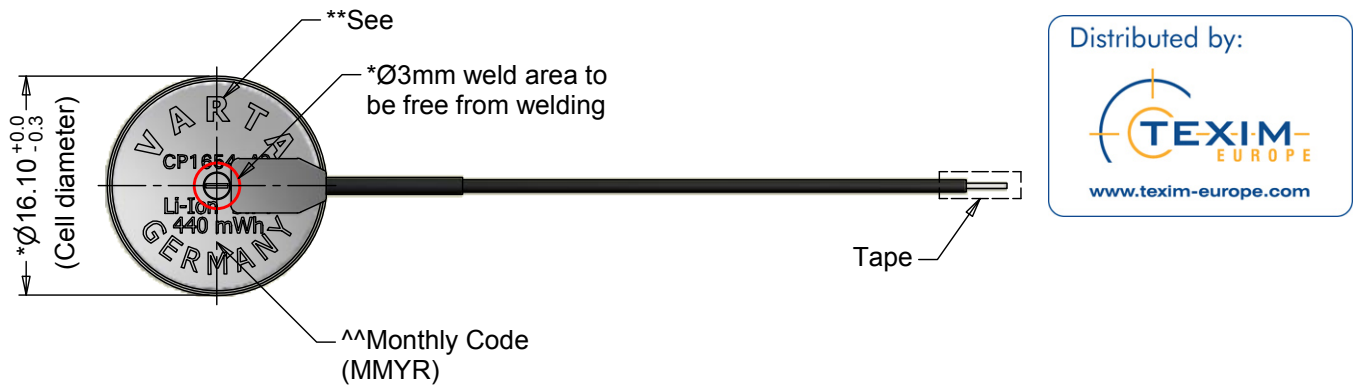
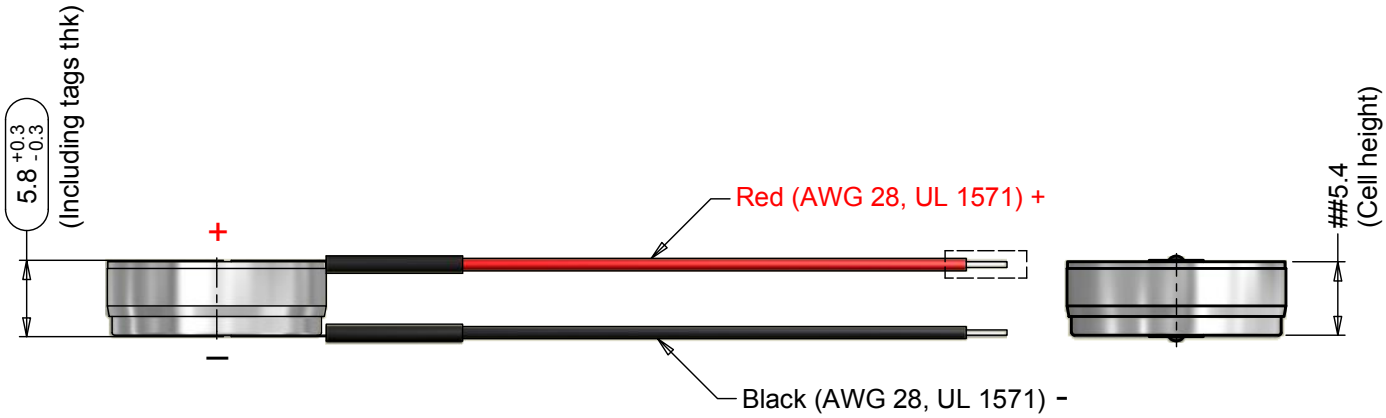
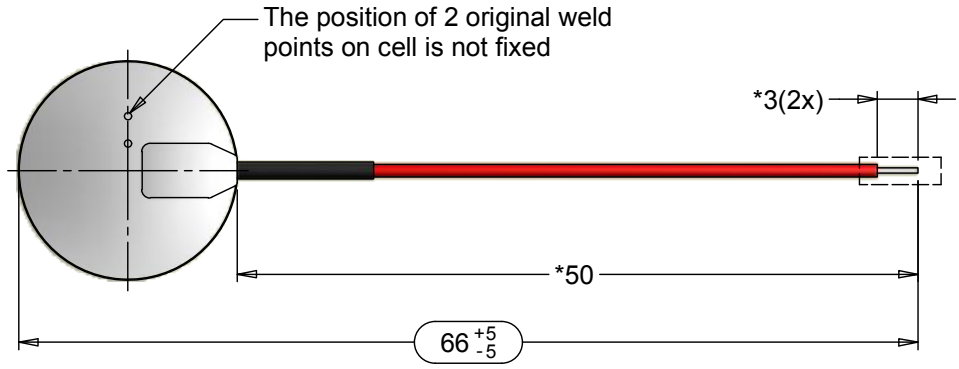
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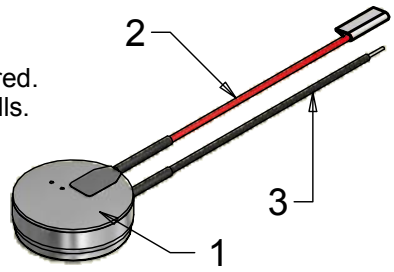


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Note : 1) * Dimensions for reference only.
2) **VARTA marking orientation only for reference,these marking may be covered.
3) Weld on the positive side first,avoid welding on the original weld points of cells.
4) ⬭ Marked dimensions are to be considered for inspectable.
5) ^^Monthly code MMYR position on battery is for reference only.
6) ##Max. 7 including cell deflection
7) Cell deflection space 1.5mm is needed in case of abuse conditions. Please contact VARTA for more details.
8) BATTERY VALIDATION INCLUDING SAFETY ELECTRONICS MUST BE DONE BY CUSTOMER ACCORDING UL 2054.



Approx wt. : 4 g

No	AO No	Revision	Date	Name
1	16-R401	Changed cell type CP1654 A2 to CP1654 A3, added notes 5 to 8	2017-01-05	Sunil.S
0	15-N040	Refer to provisional drawing P08-00717, rev 100	2015-06-11	Jadi

Projection :	Material : Refer to part list no: 715727		Description : CP1654 A3 W Crimp Tag with Wires	
Dimension in mm	Prepare & Checked	Verified & Approval	Dwg. No : 715727	4 0 1
Tolerance : ISO 2768-m	2015-06-11 Jadi		VKB Order No : 63165 201 018	
Scale : 2 : 1				

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