

## 晶采光電科技股份有限公司 AMPIRE CO., LTD.

# Specifications for LCD module

	www.texim-europe.com
Customer	
Customer part no.	
Ampire part no.	AM-1280800P3TZQW-TH6H
Approved by	
Date	

- □ Preliminary Specification
- Formal Specification

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Approved by	Checked by	Organized by
Patrick	Simon	Jessica

This Specification is subject to change without notice.

#### **RECORD OF REVISION**

Revision Date	Page	Contents	Editor
2020/10/07	-	New Release	Jessica

#### 1. Features

The TFT LCD module Kit include

#### 1.1 7" TFT Liquid Crystal Display module.

(1) LCD Resolution: 1280 x RGB x 800

(2) Number of Color: 16M colors (R,G,B 8 Bit digital each)

(3) Built-in LED Back-light driver.

(4) Brightness: 850 cd/m2

(5) Touch panel

♦ IC: ILI2511♦ Interface: I2C

(6) Cover glass

♦ Thickness: 2.0 mm

#### 1.2 HDMI to LCD interface board

(1) Single Power input: 12V / 2A power input. (Connector: PJ2).

(2) HDMI Digital input: (Connector: HDMI1)

♦ HDMI 1.4a Compliant

→ Single-link (Type A HDMI) on-chip TMDS receiver up to 225MHz. Support long cable.

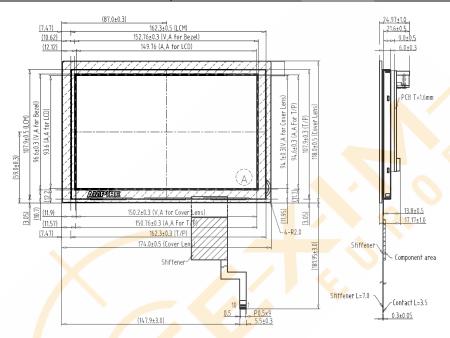
♦ Do not support HDCP.

(3) Support input video format:

Resolution	V Sync	Resolution	V Sync
640x480	60	1280x800	60
640x480	72	1280x800	75
640x480	75	1280x960	60
800x600	56	1280x1024	60
800x600	60	1280x1024	75
800x600	72	1360x768	60
800x600	75	1366x768	60
848x480	60	1400x1050	60
1024x768	60	1400x1050	75
1024x768	70	1440x900	60
1024x768	75	1440x900	75
1152x864	75	1600x900	60
1280x720	720 60 1680x1050		60
1280x768	60	1680x1050	75
1280x768	75	1920x1080	60

#### 2. TFT LCD Module Physical Specifications

Item	Specifications	unit
LCD size	7 inch (Diagonal)	
Resolution	1280 x (RGB) x 800	dot
Dot pitch	0.117(H) x 0.117(V)	mm
Color arrangement	RGB-stripe	



#### 3. Absolute Maximum Ratings

Item	Symbol	Valu	ies	Unit	Remark
item	Symbol	Min.	Max.	Oill	Remark
Power Voltage	VIN	-0.3	13	<b>&gt;</b>	GND=0V, TA=25℃
Operation Temperature	TOP	-20	70	$^{\circ}$	
Storage Temperature	TST	-30	80	$^{\circ}\! \mathbb{C}$	

Note(1) The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

#### 4. Electrical Specifications

#### 4.1 Typical Operation Conditions (HDMI Interface Board)

Item	Symbol	Min.	Тур.	Max.	Unit	Note
HDMI Interface Board Power Supply voltage	VIN	11.5	12.0	12.5	V	
Power Consumption	IVIN	-	T.B.D	-	Α	

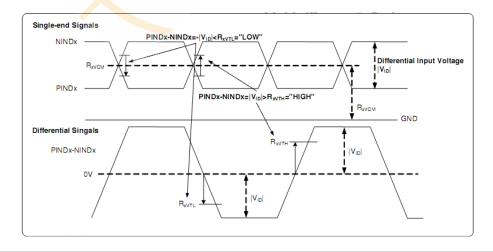
#### 4.2 Typical Operation Conditions (TFT LCD Module)

It's for design reference only. These supply voltage and signals do not need to input by end user.

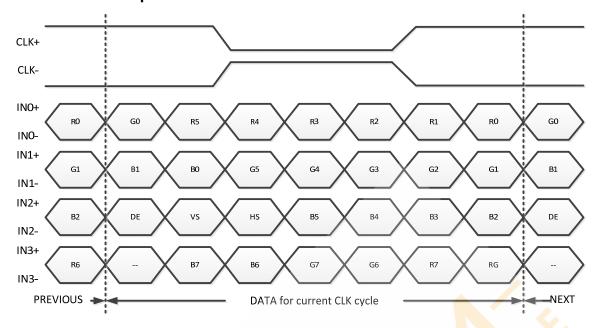
#### **DC Electrical Characteristics**

VDD=3.3V, AVDD=11V, AGND=GND=0V, Ta=25℃

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Differential input high Threshold voltage	RXVTH	_	_	+0.1	V	9
Differential input Low Threshold voltage	RXVTL	-0.1			V	
Input voltage range	RXVIN	0		VDD-1.0	V	
Differential input common Mode voltage	RXVCM	VID /2	7-	2.4-  VID /2	V	
Differential input voltage	VID	0.2		0.6	V	
LVDS Digital Ope <mark>r</mark> ating Current	RVXliz	-10	1	+10	uA	
LVDS Digital Op <mark>e</mark> rating Current	Iddlvds	- /	(40)	(50)	mA	Fclk=65MHz, VDD=3.3V
LVDS Digital Sta <mark>n</mark> d-by Current	Istlvds		(10)	(50)	uA	Clock & all functions are stopped



#### 4.2.1 24-BIT LVDS Input Data Format



Note: R/G/B data 7: MSB, R/G/B data 0: LSB

Signal Name	Description	Remark
R7 R6 R5 R4 R3 R2 R1 R0	Red Data 7 (MSB)  Red Data 6  Red Data 5  Red Data 4  Red Data 3  Red Data 2  Red Data 1  Red Data 0 (LSB)	Red-pixel Data  Each red pixel's brightness data consists of these 8 bits pixel data.
G7 G6 G5 G4 G3 G2 G1 G0	Green Date 7 (MSB) Green Date 6 Green Date 5 Green Date 4 Green Date 3 Green Date 2 Green Date 1 Green Date 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 8 bits pixel data.
B7 B6 B5 B4 B3 B2 B1 B0	Blue Data 7 (MSB) Blue Data 6 Blue Data 5 Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 8 bits pixel data.
CLK+ CLK-	LVDS Clock Input	
DE	Display Enable	
VS	Vertical Sync Signal	
HS	Horizontal Sync Signal	

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#### 4.2.2 Timing Table

LCD Interface Timing (DE mode)

1280x800 (RES[3:0] = 0010)

Parameter	Symbol		Value			Note
r drameter	Gyinboi	Min.	Тур.	Max.	Unit	Note
CLK frequency	t <sub>CLK</sub>	62.6	68.2	78.1	Mhz	
Horizontal blanking time	t <sub>HBT</sub>	20	69	<b>1</b> 64	t <sub>CLK</sub>	$t_{HBP} + t_{HFP}$
Horizontal back porch	t <sub>HBP</sub>	5	5	164- t <sub>HFP</sub>	t <sub>CLK</sub>	
Horizontal display area	t <sub>HD</sub>	1280	1280	1280	t <sub>CLK</sub>	
Horizontal front porch	t <sub>HFP</sub>	15	64	159	t <sub>CLK</sub>	
Horizontal period	t <sub>H</sub>	1300	1349	1444	t <sub>CLK</sub>	
Horizontal pulse width	t <sub>HPW</sub>	1 1	1	256	t <sub>CLK</sub>	
Vertical blanking time	t <sub>∨BT</sub>	5	42	101	t <sub>H</sub>	$t_{VBP} + t_{VFP}$
Vertical back porch	t <sub>VBP</sub>	2	2	101- t <sub>VFP</sub>	t <sub>H</sub>	2.00
Vertical display area	t <sub>VD</sub>	800	800	800	t <sub>H</sub>	
Vertical front porch	t <sub>VFP</sub>	<b>&gt;</b> 3	40	99	t <sub>H</sub>	
Vertical period		803	842	901	t <sub>H</sub>	
Vertical pulse width	<b>t</b> vpw	1	1	128	t <sub>H</sub>	

#### 4.3 LED Driving Conditions

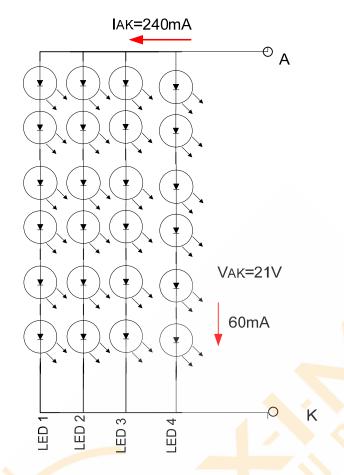
It's for design reference only. These supply voltage and signals do not need to input by end user.

Item	Symbol		Values	1	Unit	Note
item	Symbol	Min.	Тур.	Max.	Onit	Note
LED Driver Power Voltage	VLED	9	12	14	V	
LED Driver Current Consumption	ILED		520		mA	VLED=12V ADJ=5V (duty 100%)
ADJ Input Voltage	VADJ	1.2	3.3	3.6	V	duty=100% Note(3)
LED voltage	VAK		21		V	Note(1)
LED forward Current	IAK		240		mA	Ta=25°ℂ
LED life time			50,000		Hr	Note(2)

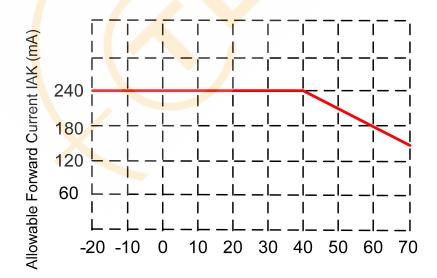
Note(1) The constant current source is needed for white LED back-light driving.

Note(2) Brightness to be decreased to 50% of the initial value. Ta=25°C

Note(3) VLEDADJ is PWM signal input. It is for brightness control.



When LCM is operated over  $40^{\circ}\text{C}$  ambient temperature, the IAK should be follow :

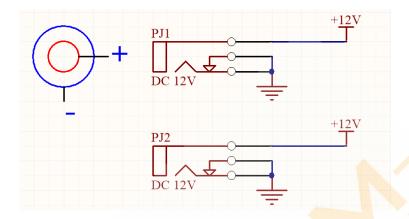


#### 5. Interface

#### 5.1 Interface (HDMI Interface Board)

#### • PJ2 Power Supply Power Jack:

Inner terminal is positive. Outer terminal is GND.



#### HDMI1: HDMI Type A Connector

	HDMI						
1 3 19  Type A  HDMI 2 4 18							
PIN	SIGNAL	PIN	SIGNAL				
1	TMDS Data2+	11	TMDS Clock Shield (Ground)				
2	TMDS Data2 Shield (Ground)	12	TMDS Clock-				
3	TMDS Data2-		CEC (not used)				
4	TMDS Data1+	14	Reserved (No Connection)				
5	TMDS Data1 Shield (Ground)	15	SCL				
6	TMDS Data1-	16	SDA				
7	7 TMDS Data0+		DDC/CED (Ground)				
8	TMDS Data0 Shield (Ground)		+5V input				
9	TMDS Data0-	19	Hot Plug Detect				
10	TMDS Clock+						

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#### 6. Optical Specifications

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	
		θТ		80	88	1			
Migray Amor	laa	θВ	CR≧10	80	88	-	Dograda	Note 2	
View Ang	ies	θL	T CK≦ IU	80	88	-	Degree	Note 2	
		θR		80	88	-			
Contrast F	Ratio	CR	θ=0°	600	800	-		Left/right 0°Top/bottom 5°	
Doopopoo	Timo	TON	<b>25</b> ℃		35	40	200	Note1 Note1	
Response	Time	TOFF	250	-	33	40	ms	Note1 Note4	
	White	х		0.256	0.306	0.356			
		у		0.279	0.329	0.379			
	Red	х		0.520	0.570	0.620		9	
Chramatiaitu		у		0.280	0.330	0.380	, 0	Note5 Note1	
Chromaticity	Green	х		0.300	0.350	0.400	6	поиез поиет	
	Green	у		0.542	0.592	0.642			
	Dlue	Х		0.105	0.155	0.205			
	Blue	у		0.051	0.101	0.151			
Uniformity		U		70	75	-	%	Note1 · Note6	
NTSC				45	50	-	%		
Luminan	се	L		680	850	-	cd/m2	Note7	

#### **Test Conditions**

- 1. IF = 60mA(one channel), the ambient temperature is  $25^{\circ}$ C.
- 2. The test systems refer to Note 1 and Note 2.

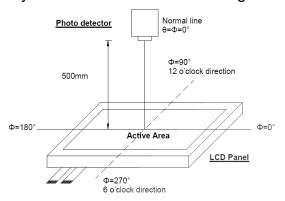
Definition of optical measurement system

The optical characteristics should be measured in dark room. After 10 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

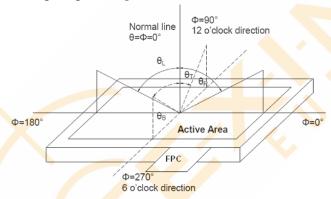
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#### Note(1) Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° / Height: 500mm.)

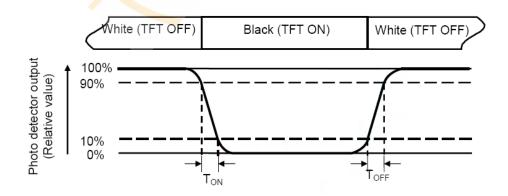


#### Note(2) Definition of viewing angle range



#### Note(3) Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (Ton) is the time between photo detector output intensity changed from 90% to 10%. And fall time (Toff) is the time between photo detector output intensity changed from 10% to 90%.



#### Note(4) Definition of contrast ratio

Luminance measured when LCD on the "White" state

Contrast ratio (CR) =

Luminance measured when LCD on the "Black" state

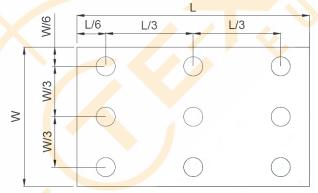
- Note(5) Definition of color chromaticity (CIE1931)

  Color coordinated measured at center point of LCD.
- Note(6) All input terminals LCD panel must be ground when measuring the center area of the panel.
- Note(7) Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (Yu) =  $\frac{\text{Bmin}}{\text{Bmax}}$ 

L ---- Active area length W ---- Active area width



Bmax: The measured maximum luminance of all measurement position.

Bmin: The measured minimum luminance of all measurement position.

#### 7. Projected Capacitive-type Touch Panel Specification

#### 7.1 Basic Characteristics

Item	Specification
Interface Type	Projective Capacitive Multi-Touch Panel
Activation	Multi-fingers or Single-finger
X/Y Position Reporting	Absolute Position
Touch Force	No contact pressure required
Calibration	No need for calibration
Report Rate	Approx. 80 points/sec
Interface	I2C
Control IC	ILI2511
Protocol	V3.X

7.2 Optical Characteristics

Item	Speci <mark>fication</mark>
Transmittance	80% (min)

#### 7.3 Electrical Characteristics

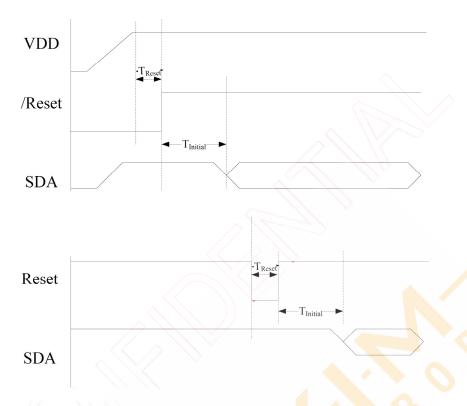
Item	Specification
I2C Interface	Power & signal Input 3.3V

#### 7.4 Interface

T/P tail Connector: HRS FH52E-10S-0.5SH or Equivalent

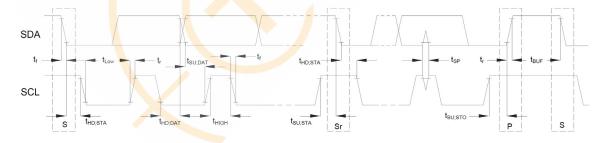
Pin	Name	Description
1	VCC	Power 3.3V
2	VCC	Power 3.3V
3	GND	GND
4	GND	GND
5	SDA	I2C Data
6	SCL	I2C Clock
7	GND	GND
8	INT	Interrupt Request pin
9	RESET	Reset touch panel controller
10	GND	GND

#### 7.5 Power- on Timing Chart



Symbol	Parameter	MIN.	MAX.	Unit
T <sub>Initial</sub>	After powering-on or resetting the device, the device	-	100	ms
	needs I <sub>nitial</sub> time to configure the system.			
T <sub>Reset</sub>	/Reset pin low hold time	50	-	μs

#### 7.6 I2C AC Waveform



#### 7.7 I2C Characteristics

Symbol	Parameter		100KHz	2	400KHz			
Syllibol	rai ailietei	Min	Max	Unit	Min	Max	Unit	
f <sub>SCL</sub>	SCL clock frequency	0	100	kHz	0	400	KHz	
t <sub>HD;STA</sub>	Hold time (repeated) START condition.							
	After this period, the first clock pulse is	4.0	_	μs	0.6	_	μs	
	generated							
t <sub>LOW</sub>	LOW period of the SCL clock	4.7	-	μs	1.3	-	μs	
t <sub>HIGH</sub>	HIGH period of the SCL clock	4.0	_	μs	0.6	-	μs	
t <sub>SU;STA</sub>	Set-up time for a repeated START	4.7			0.0			
	condition	4.7	_	μs	0.6	_	μs	
t <sub>HD;DAT</sub>	Data hold time	0	3.45	μs	0	0.9	μs	
t <sub>su;DAT</sub>	Data set-up time	250	_	ns	100	_	ns	
t <sub>r</sub>	Rise time of both SDA and SCL signals	-	1000	ns	-	300	ns	
t <sub>f</sub>	Fall time of both SDA and SCL signals	-	300	ns	_	300	ns	
t <sub>su;sto</sub>	Set-up time for STOP condition	4.0	_	μs	0.6	_	μs	
t <sub>BUF</sub>	Bus free time between a STOP and	4.7			4.0			
	START condition	4.7	_	μs	1.3		μs	

#### 7.8 Device Address

MS	LSB						
1	0	0	0	0	0	1	0/1
	De	evice	e Ac	ddre	ss		R/W

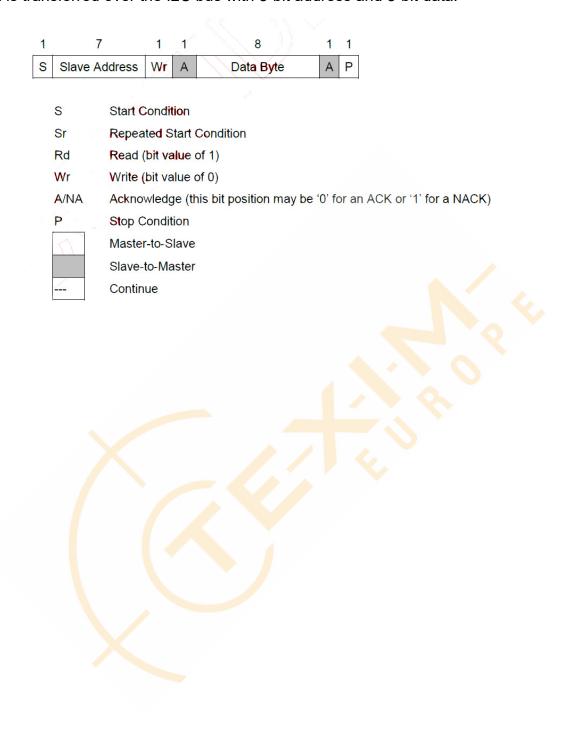
7-bit Device Address: 0x41

8-bit Device Read Address:0x83

8-bit Device Write Address:0x82

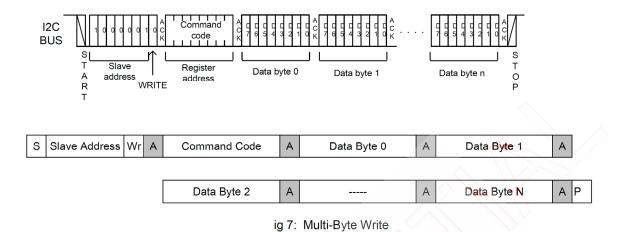
#### 7.9 Data Transfer

Data is transferred over the I2C bus with 8-bit address and 8-bit data.

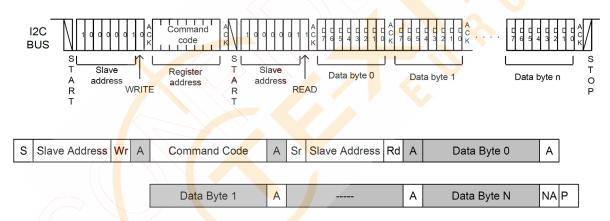


12C Write timing ACK D7 D6 D5 D4 D3 D2 D1 D0 SDA A6 A5 A4 A3 A2 A1 A0 0 => slave to master 12C Read timing SCL SDA => slave to master Byte Write SDA Slave Address Wr A **Command Code** A P Data Byte ig 5: Byte Write Byte Read С Slave Address Command Code Sr | Slave Address | Rd | A Data Byte A P

ig 6: Byte Read



Muiti-Byte Read



ig 8: Multi-Byte Read

## 7.10 Format Protocol Protocol V3.X Command List

CMD Code	Name	Set /Get	Note	b7	b6	b <b>5</b>	b4	b3	b2	b1	b0	
0x10	Touch	Get		0: No touch								
	Information			1: Last Report at ID 0 to ID 5 (include release status)								
				2: Last Report at ID 6 to ID 9 (include release status)								
			ID0	1: Touch Down, 0 X_High direction coordinate								
				0: Touch Off		^_'''	gii uiie		Journal	iale	$\Diamond$	
				X_Low direction coordinate								
				0	0	Y_Hi	<b>g</b> h dire	ction o	oordin	ate		
				Y_Low direction co	ordinate							
				Touch Pressure					>	_		
			ID1	1: Touch Down,	0	X Hi	ah dire	ection o	coordin	ate		
				0: Touch Off	· ·	\\_\'\\	girdine	CHOIT	coordin	iate		
				X_Low direction co	ordinate						<b>Y</b>	
				0	0	Y_Hi	gh dire	ction o	coordin	ate		
				Y_Low direction coordinate								
				Touch Pressure				0				
	I	I										
			ID2	1: Touch Down, 0: Touch Off	0	X_Hiç	gh dire	ction c	oordin	ate		
				X_Low direction coordinate								
				0	0	Y_Hiç	gh dire	ction c	oordin	ate		
				Y_Low direction co	ordinate							
				Touch Pressure								
			1D3	1: Touch Down,	0	X Hid	nh dire	ction c	oordin	ate		
				0: Touch Off			JII 4110					
				X_Low direction co	ordinate							
				0	0	Y_Hiç	gh dire	ction c	oordin	ate		
				Y_Low direction co	ordinate							
				Touch Pressure								
			ID4	1: Touch Down,	0	X Hid	ah dire	ction c	oordin	ate		
				0: Touch Off	Touch Off  O X_High direction coordinate							
				X_Low direction coordinate								
				0 Y_High direction coordinate								
				Y_Low direction co	ordinate							
				Touch Pressure								

			ID5	1: Touch Down,						
				0: Touch Off	0	X_High direction coordinate				
				X_Low direction coordinate						
				0 Y_High direction coordinate						
				Y_Low direction co	ordinate	<b>;</b>				
				Touch Pressure						
0x14	Touch	Get	ID6	1: Touch Down,	0	X_High direction <b>co</b> ordinate				
	Information 2			0: Touch Off		X_r light direction cooldinate				
				X_Low direction co	ordinate					
				0	0	Y_High direction coordinate				
				Y_Low direction co	ordinate					
				Touch Pressure						
			ID7	1: Touch Down, 0: Touch Off	0	X_High direction coordinate				
				X_Low direction co	ordinate					
				0	0	Y_High direction coordinate				
				Y_Low direction co	ordinate					
				Touch Pressure		1110				
			ID8	1: Touch Down, 0: Touch Off	0	X_High direction coordinate				
				X_Low direction co	ordinate					
				0	0	Y_High direction coordinate				
				Y_Low direction co	ordinate	9				
				Touch Pressure						
			ID9	1: Touch Down,	0	V. High direction coordinate				
				0: Touch Off	U	X_High direction coordinate				
				X_Low direction co	ordinate	<b>.</b>				
	7			0	0	Y_High direction coordinate				
		X		Y_Low direction co	ordinate	Đ				
				Touch Pressure						
0x20				The maximum X co	oordinat	e (bit 7:0)				
				The maximum X co	oordinat	e (bit 15:8)				
				The maximum Y co	oordinat	e (bit 7:0)				
				The maximum Y co	oordinat	e (bit 15:8)				
				The channel numb	ers of X	direction				
				The channel numb	ers of Y	direction				
				The maximum repo	ort point	s				

			The channel numbers of TouchKey / Scrolling Bar
			For Touch Key Application
			(Maximum supports 31 Touch Key)
			Byte 8 : The Touch Key number (<32)
			Byte 9: 0xFF
0x30	Enter Sleep Mode	Set	
0x40	Firmware	Get	
0.00	Version	Get	Chip ID Code
	version		Main Emmana
			Major firmware version
			Minor firmware version
			Release firmware version
			For Customer Firmware Version
			For Customer Firmware Version
			For Customer Firmware Version
			For Customer Firmware Version
0x42		Get	Major protocol version : 0x03
			Minor protocol version : XX
			Release protocol version : XX

#### Protocol V3.X Data Format

CMD		Set										
Code	Name	1		Note	b7	<b>b6</b>	b <b>5</b>	b4	b3	b2	b1	b0
		Get										
0x10	Touch	Get	Pa	acket	0: No touch			\ \	Maria Maria			$\rangle$
	Information		Number		1: Last Report at II	0 to ID	5 (incl	ude re	lease :	status)		
					2: Last Report at II	6 to ID	9 (incl	(include release status)				
			ID	0	1: Touch Down,	0	V Li	ab dire	ation	ocrdin	oto	
					0: Touch Off	0	X-UI	gri dire	CLIOIT	coordin	iale	
					X_Low direction co	ordinate						
					0	0	Y_Hi	gh dire	ction o	coordin	ate	
					Y_Low direction coordinate							
					Touch Pressure							

	ID1	1: Touch Down, 0: Touch Off	0	X_High direction coordinate
		X_Low direction coordinate		
		0	0	Y_High direction coordinate
		Y_Low direction coordinate		
		Touch Pressure		
	ID2	1: Touch Down, 0: Touch Off	0	X_High direction coordinate
	>	X_Low direction coordinate		
		0	0	Y_High direction coordinate
		Y_Low direction coordinate		
		Touch Pressure		
	ID3	1: Touch Down,	0	X_High direction coordinate
		0: Touch Off		
		X_Low direction coordinate		
		0	0	Y_High direction coordinate
		Y_Low direction coordinate		
		Touch Pressure	4	
	ID4	1: Touch Down,	0	X_High direction coordinate
		0: Touch Off		- 0
		X_Low direction co	oordinat	A
		0	0	Y_High direction coordinate
		Y_Low direction co		
		Touch Pressure		
	ID5	1: Touch Down,	0	X_High direction coordinate
		0: Touch Off		
		X_Low direction coordinate		
		0	0	Y_High direction coordinate
		Y_Low direction co	oordinat	e //

#### 8. Reliability Test Conditions

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C ,Dry t=240 hrs	
Low Temperature Operation	-20±3°C, Dry t=240 hrs	
High Temperature Storage	80±3°C , Dry t=240 hrs	1,2
Low Temperature Storage	-30±3°C ,Dry t=240 hrs	1,2
Thermal Shock Test	-20°C ~ 25°C ~ 70°C 30 m in. 5 min. 30 min. ( 1 cycle ) Total 100 cycle(Dry)	1,2
Storage Humidity Test	60 °C, Humidity 90%, 240 hrs	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

- Note(1) Condensation of water is not permitted on the module.
- Note(2) The module should be inspired after 1 hour storage in normal conditions (15~35°C, 45~65%RH).
- Note(3) The module shouldn't be tested over one condition, and all the tests are independent.
- Note(4) All reliability tests should be done without the protective film.

#### Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of initial value.

#### 9. General Precaution

#### 9.1 Use Restriction

(1) This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

#### 9.2 Disassembling or Modification

(1) Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. AMPIRE does not warrant the module, if customers disassemble or modify the module.

#### 9.3 Breakage of LCD Panel

- (1) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- (2) If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- (3) If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- (4) Handle carefully with chips of glass that may cause injury, when the glass is broken.

#### 9.4 Electric Shock

- (1) Disconnect power supply before handling LCD module.
- (2) Do not pull or fold the LED cable.
- (3) Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

#### 9.5 Absolute Maximum Ratings and Power Protection Circuit

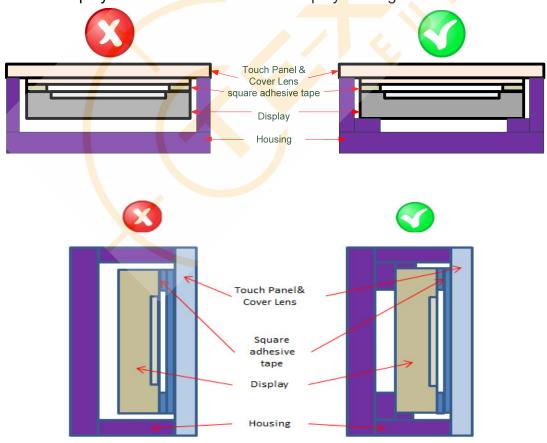
- (1) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- (2) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (3) It's recommended to employ protection circuit for power supply.

#### 9.6 Operation

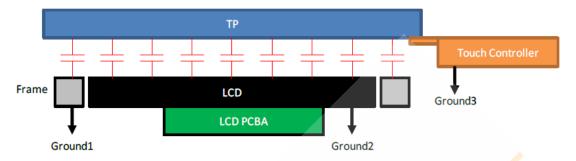
- (1) Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- (2) Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- (3) When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- (4) Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may cause deformation or color fading.
- (5) When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.

#### 9.7 Mechanism

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) Please hold the LCD module properly when you use or store it.
- (3) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



(4) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

#### 9.8 Static Electricity

- (1) Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- (2) Because LCD modules use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

#### 9.9 Strong Light Exposure

(1) The module shall not be exposed under strong light such as direct sunlight.

Otherwise, display characteristics may be changed.

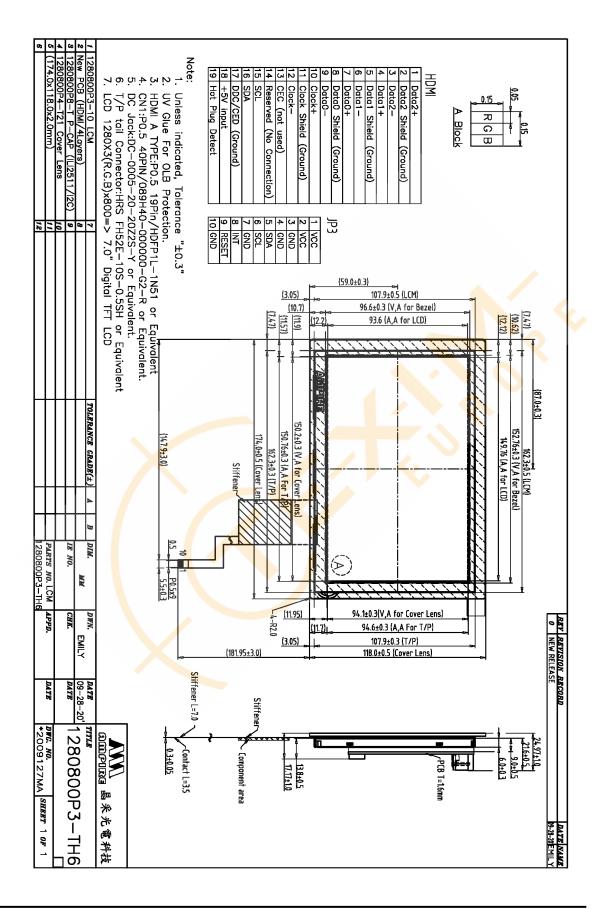
#### 9.10 Disposal

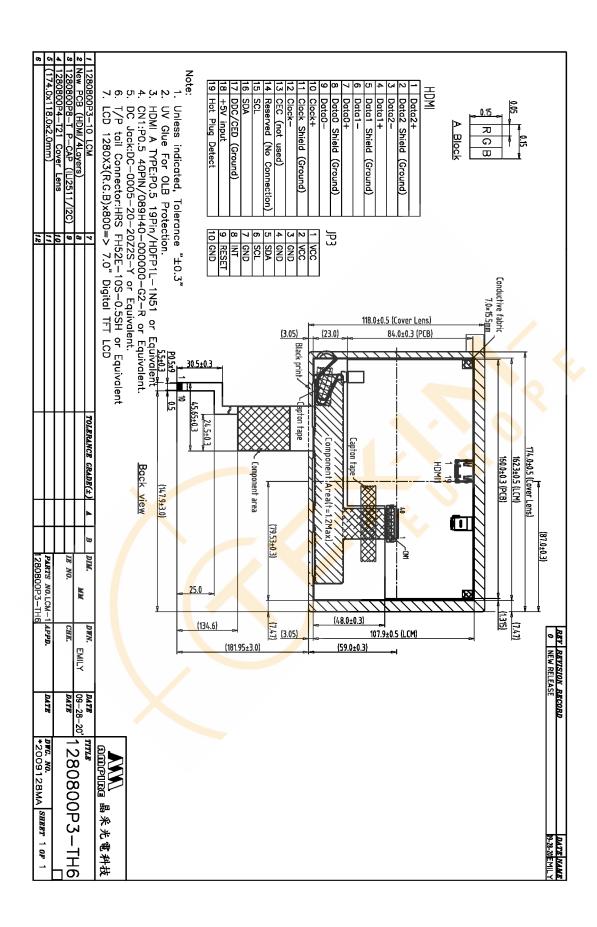
(1) When disposing LCD module, obey the local environmental regulations.

#### 9.11 Others

(1) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

#### 10. Outline Dimension









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