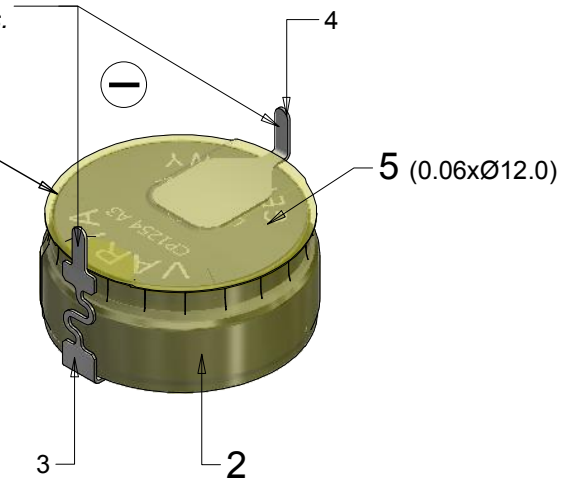


The position of 2 original cell welding points on the cell are not fixed.

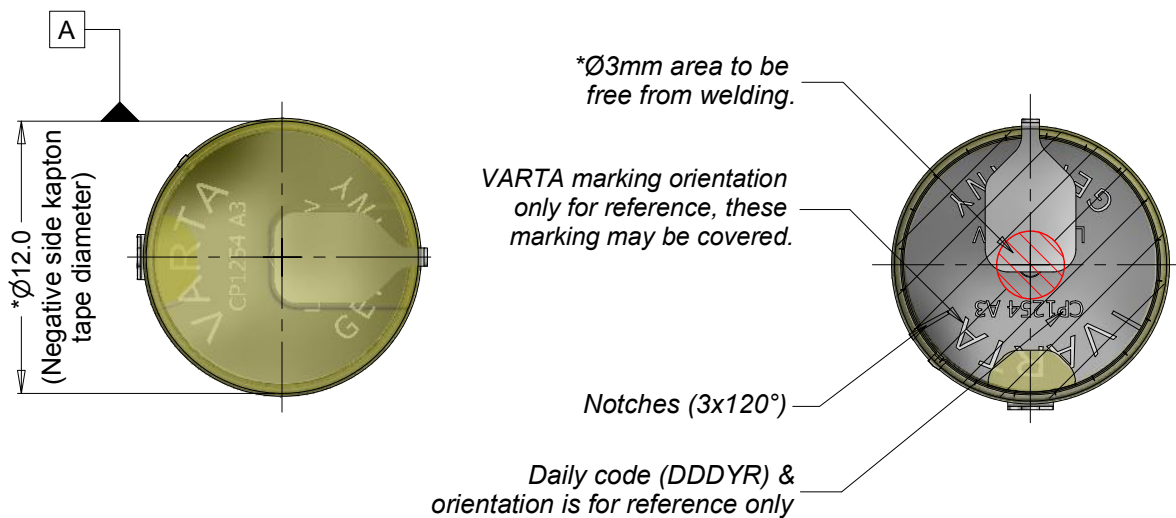
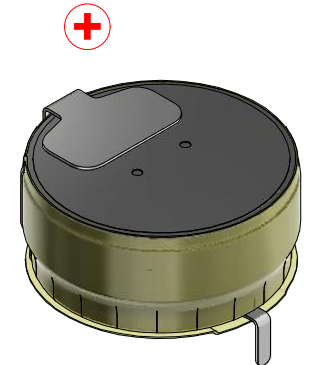
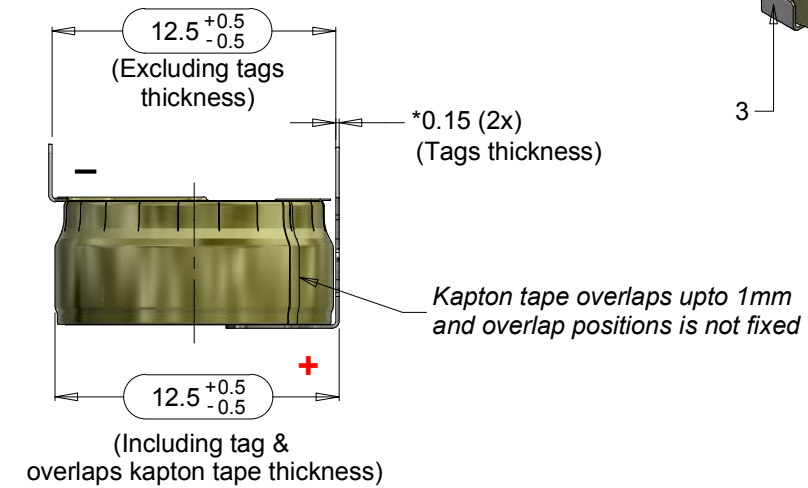
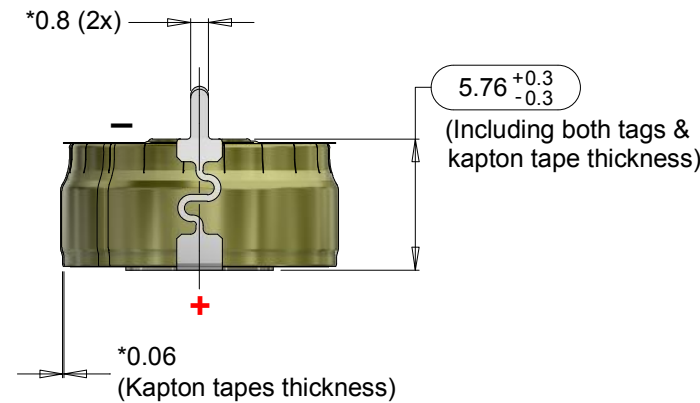
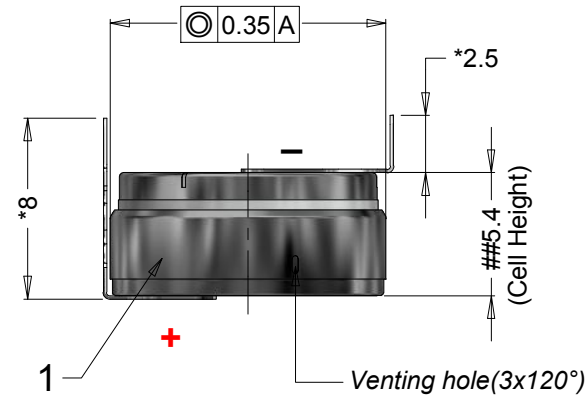
\* $\varnothing 12.28^{+0.1}_{-0.3}$   
(Cell diameter & including overlaps tape thickness)

Pre-tinned 3-5 $\mu$ m thick over 2.5 $\pm$ 1mm length on both sides.

No expose allowed on Negative surface & cover with kapton tape



View without kapton tapes



- Note : 1) \*Dimensions for reference only.  
2)  $\varnothing$  Dimensions to be considered for measurement.  
3) ##Max. 7 including cell deflection  
4) **Cell deflection space 1.5mm is needed in case of abuse conditions. Please contact VARTA for more details.**  
5) BATTERY VALIDATION INCLUDING SAFETY ELECTRONICS MUST BE DONE BY CUSTOMER ACCORDING TO UL2054.

Approx. wt : 2 g

No	AO No	Revision	Date	Name
1	20-R027	Changed kapton tape with slit and tongue	2020-01-17	Jadi
0	18-N018	Refer to provisional drawing P26-00718, rev 101	2018-04-09	Jadi

Projection :	Material : Refer to part list no: 722881	Description : CP1254 A3 PCBS SOC 30% with solder tags & kapton tapes
Dimension in mm	Date 2018-04-09	Name Jadi
Tolerance : ISO 2768-m	Checked 2019-12-24	Ian
Scale : NTS	Approved Sunil S	
Dwg. No : 722881		4 0 1
VKB Order No : 63125 201 128		

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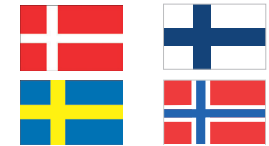
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