TFT DISPLAY SPECIFICATION

WINSTAR Display Co.,Ltd.
華凌光電股份有限公司

Winstar Display Co., LTD
華凌光電股份有限公司
WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF70A9SWAGDNN0#

APPROVED BY: **(FOR CUSTOMER USE ONLY)**	**PCB VERSION:** **DATA:**

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2021/07/05			

TFT Display Inspection Specification: https://www.winstar.com.tw/technology/download.html
Precaution in use of TFT module: https://www.winstar.com.tw/technology/download/declaration.html

Winstar Display Co., LTD
華凌光電股份有限公司

MODLE NO：

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	**SUMMARY**
0	2020/07/20		First issue
A	2020/09/17		Modify Aspect Ratio.
B	2021/02/03		Modify interface
C	2021/07/05		Modify Storage Temperature

Contents

1.Module Classification Information

W	F	70	A9	S	W	A	G	D	N	N	0	#
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬

①	Brand：WINSTAR DISPLAY CORPORATION		
②	Display Type：F→TFT Type, J→Custom TFT		
③	Display Size：7.0” TFT		
④	Model serials no.		
⑤	Backlight Type：	F→CCFL, White S→LED, High Light White	T→LED, White Z→Nichia LED, White
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00	Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT
⑦	A：TFT LCD B：TFT+SCREW HOLES+CONTROL BOARD C：TFT+ SCREW HOLES +A/D BOARD D：TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E：TFT+ SCREW HOLES +POWER BOARD		F：TFT+CONTROL BOARD G：TFT+ SCREW HOLES H：TFT+D/V BOARD I：TFT+ SCREW HOLES +D/V BOARD J：TFT+POWER BD

⑧ Resolution:

A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320

⑨ D: Digital L：LVDS M:MIPI

⑩ Interface:

N	Without control board	A	8Bit	B	16Bit	H	HDMI
I	I2C Interface	R	RS232	S	SPI Interface	U	USB

⑪ TS:

N	Without TS	T	Resistive touch panel	C	Capacitive touch panel (G-F-F)
G	Capacitive touch panel (G-G)	C1	Capacitive touch panel (G-F-F)+OCA		
C2	Capacitive touch panel (G-F-F)+OCR	G1	Capacitive touch panel (G-G)+OCA		
G2	Capacitive touch panel (G-G)+OCR	B	CTP+GG+USB		

⑫	Version: X:Raspberry pi	
⑬	Special Code	#:Fit in with ROHS directive regulations

2.Summary

The WF70 is a 7-inch LCD Cell with thin film transistors as active elements and contains 800 (H) X 480 (V) pixels. Each pixel is divided into red, green and blue dot, which are arranged in vertical stripe. The cell is normally black mode, and can be applied to the transmission type display. Backlight unit (BLU) and circuit board for the cell are not built in.

3.General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGB x 480(TFT)	dots
Module dimension	165.8 (W) x 106.61 (H) x 6.5(D)	mm
Active area	152.40 x 91.44	mm
Pixel pitch	0.1905 x 0.1905	mm
LCD type	TFT, Normally Black, Transmissive	
View Direction	80/80/80/80	
TFT Interface	24-bit RGB	
TFT Driver IC	HX8249-A + HX8678-C or Equivalent	
Aspect Ratio	15:9	
Backlight Type	LED, Normally White	
With /Without TP	Without TP	
Surface	Anti-Glare	

*Color tone slight changed by temperature and driving voltage.

4.Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-30	—	+80	℃
Storage Temperature	TST	-40	—	+85	℃

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. ≦60℃, 90% RH MAX. Temp. > 60℃, Absolute humidity shall be less than 90% RH at 60℃

5.Electrical Characteristics

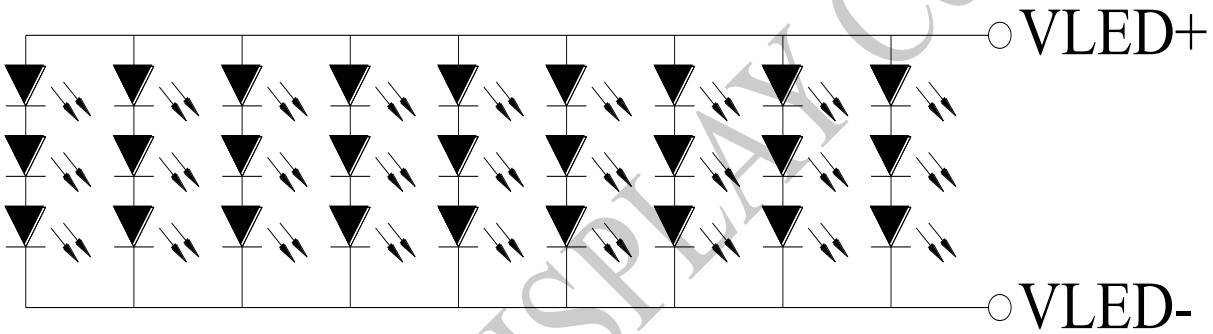
5.1. Operating conditions

Item	Symbol	Min	Typ	Max	Unit	Note
Supply Voltage	Vcc	2.7	3.3	3.6	V	
Current of power supply	Icc	—	101	150	mA	Vcc =3.3V

5.2. LED driving conditions

Parameter	Symbol	Min	Typ	Max	Unit	Remark
LED current	—	—	450	—	mA	
LED voltage	VLED+	8.1	9.3	10.2	V	Note 1
LED Life Time	—	40000	—	—	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



CIRCUIT DIAGRAM

Note 2 : Ta = 25 ℃

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VCC	V	
High level input voltage	V_{IH}	0.7VCC	-	VCC	V	

7.AC CHARATERISTICS

7.1. Parallel SYNC mode RGB input timing table

Parameter	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
DCLK frequency	FDCLK	25.2	27.2	30.5	MHz	
Horizontal line	th	856	860	920	DCLK	
Horizontal valid data	thd		800		DCLK	
Hsync pulse width	thpw	1	2	100	DCLK	
Hsync back width	thbp	5	16	101	DCLK	
Hsync front width	thfp	19	44	115	DCLK	
Vertical valid data	tvd		480		H	
Vsync pulse width	tvpw	1	2	66	H	
Vsync back width	tvbp	5	5	67	H	
Vsync front width	tvfp	5	43	67	H	
Vertical field	tv	490	528	552	H	

7.2. Input Clock and Data Timing Diagram

- Horizontal

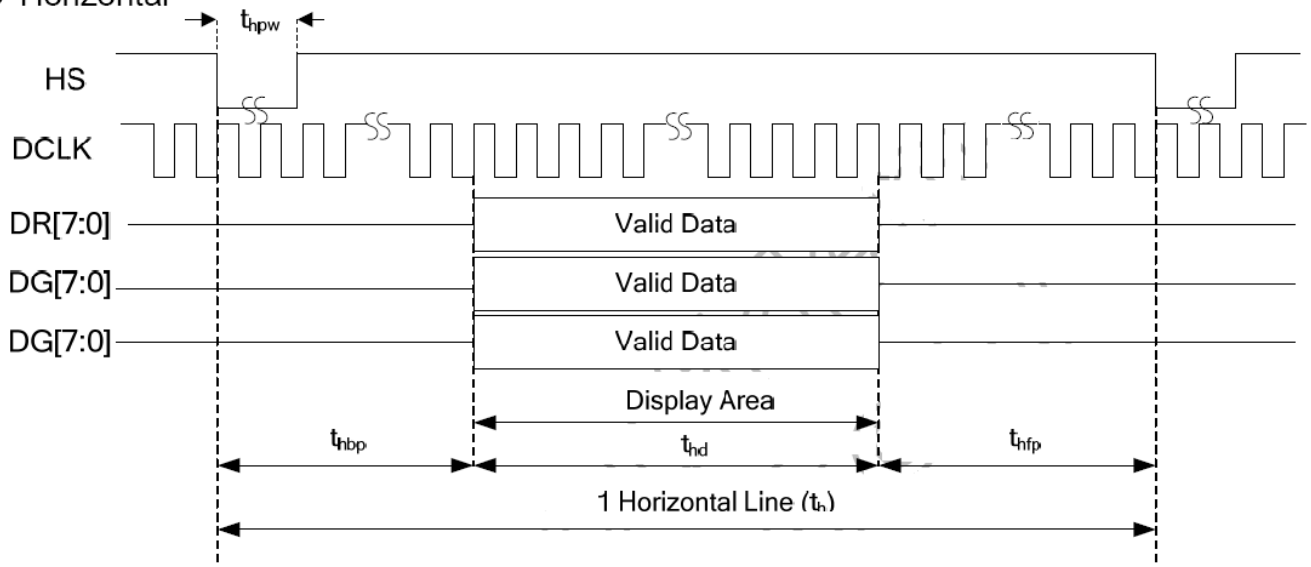


Fig1. Horizontal input Timing at Sync mode

- Vertical

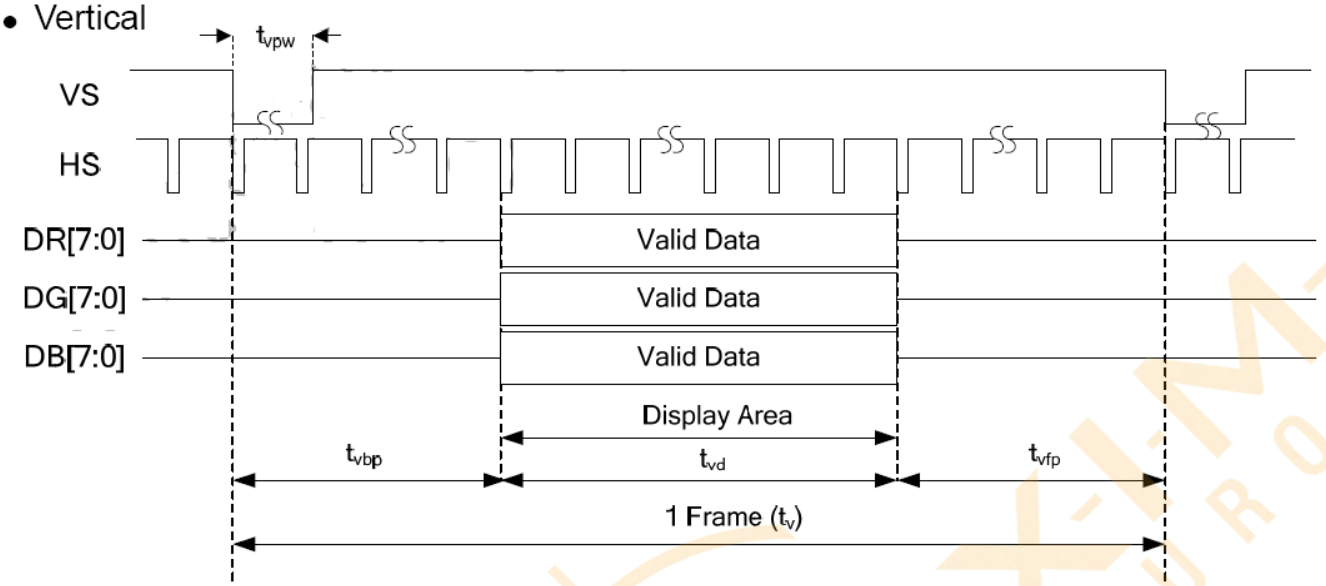


Fig.2. Vertical input Timing at Sync mode

8.Optical Characteristics

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr+ Tf	θ=0°、Φ=0°	-	25	35	ms	Note 3
Contrast ratio		CR	At the center point of AA	800	1000	-	-	Note 4
Color Chromaticity	White	Wx	θ=0°、Φ=0	0.26	0.31	0.36	-	Note 2,6,7
		Wy		0.28	0.33	0.38	-	
Viewing angle	Hor.	ΘR	CR≧10	70	80	-	Deg.	Note 1
		ΘL		70	80	-		
	Ver.	ΦT		70	80	-		
		ΦB		70	80	-		
Brightness		-	-	900	1000	-	cd/m²	Center of display
Uniformity		(U)		75	-	-	%	Note5

Ta=25±2℃，IL=450mA

Note 1: Definition of viewing angle range

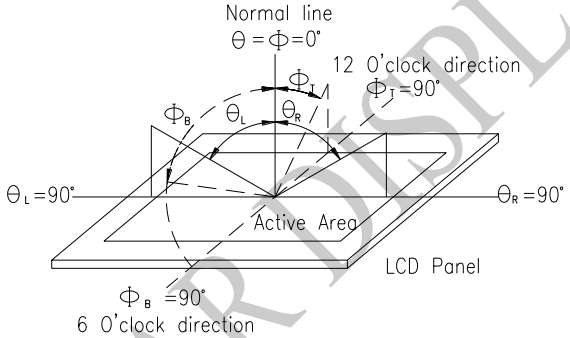


Fig 8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

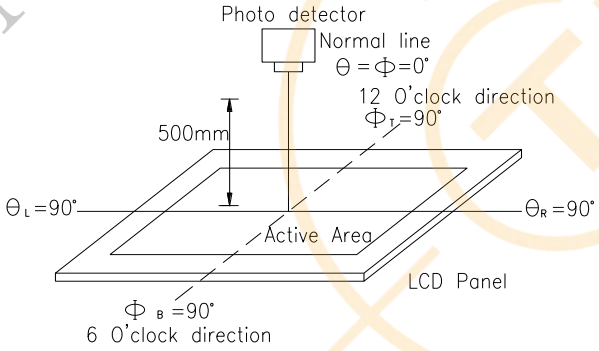
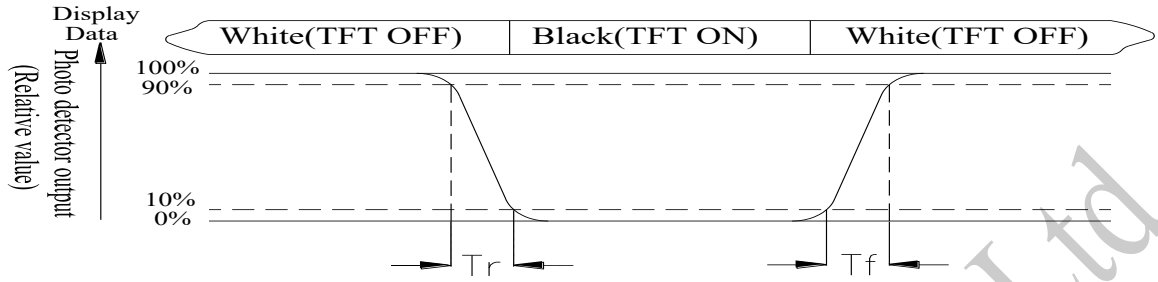


Fig 8.2. Optical measurement system setup

Note 3: Definition of Response time:
The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, Tr, is the time between photo detector output intensity changed from 90%to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10%to 90%



Note 4: Definition of contrast ratio:
The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity
Active area is divided into 9 measuring areas (Refer Fig. 8.3). Every measuring point is placed at the center of each measuring area.
Luminance Uniformity (U) = Lmin/Lmax x100%
L = Active area length
W = Active area width

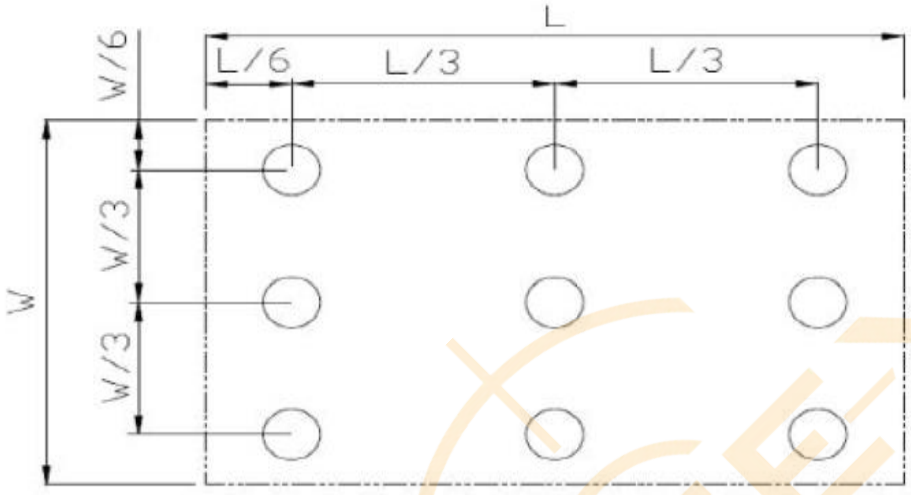


Fig 8.3. Definition of uniformit

Note 6: Definition of color chromaticity (CIE 1931)
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

9.Interface

9.1. LCM PIN Definition

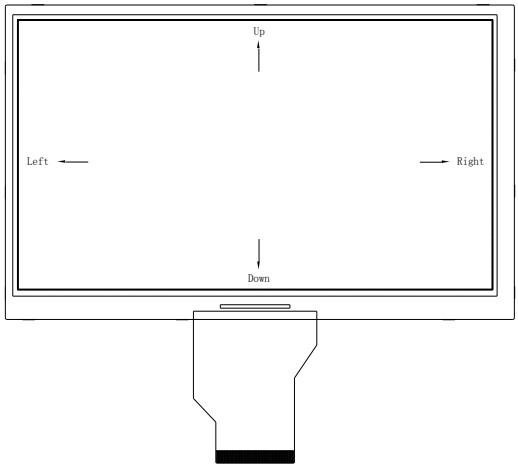
Pin	Symbol	Function	Remark
1-4	NC	No connection	
5	GND	Power Ground	
6	NC	No connection	
7	VCC	Power voltage	
8	MODE	Input timing mode selection. MODE / Function / Note 0 / DE only / - 1 / HS+VS / Default	
9	DE	Data enable signal for TTL mode.	
10	VS	Vertical sync input	
11	HS	Horizontal sync input	
12	B7	Blue data(MSB)	
13	B6	Blue data	
14	B5	Blue data	
15	B4	Blue data	
16	B3	Blue data	
17	B2	Blue data	
18	B1	Blue data	
19	B0	Blue data(LSB)	
20	G7	Green data(MSB)	
21	G6	Green data	
22	G5	Green data	
23	G4	Green data	
24	G3	Green data	
25	G2	Green data	
26	G1	Green data	
27	G0	Green data(LSB)	
28	R7	Red data(MSB)	
29	R6	Red data	
30	R5	Red data	
31	R4	Red data	

<table>
<tr><td>32</td><td>R3</td><td>Red data</td><td></td></tr>
<tr><td>33</td><td>R2</td><td>Red data</td><td></td></tr>
<tr><td>34</td><td>R1</td><td>Red data</td><td></td></tr>
<tr><td>35</td><td>R0</td><td>Red data (LSB)</td><td></td></tr>
<tr><td>36</td><td>GND</td><td>Power Ground</td><td></td></tr>
<tr><td>37</td><td>DCLK</td><td>Sample clock</td><td></td></tr>
<tr><td>38</td><td>GND</td><td>Power Ground</td><td></td></tr>
<tr><td>39</td><td>L/R</td><td>Horizontal shift direction (source output) selection.
<table>
<tr><th>L/R</th><th>Source output sequence and data order</th><th>Note</th></tr>
<tr><td>1</td><td>Left to right</td><td>Default</td></tr>
<tr><td>0</td><td>Right to left</td><td>-</td></tr>
</table></td><td>Note1</td></tr>
<tr><td>40</td><td>U/D</td><td>Vertical shift direction (gate output) selection.
<table>
<tr><th>U/D</th><th>Function</th><th>Note</th></tr>
<tr><td>1</td><td>Top→bottom</td><td>Default</td></tr>
<tr><td>0</td><td>Bottom→top</td><td>-</td></tr>
</table></td><td>Note2</td></tr>
<tr><td>41</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>42</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>43</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>44</td><td>RESET</td><td>Reset pin. The chip is in reset state when RESETB=0.</td><td></td></tr>
<tr><td>45</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>46</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>47</td><td>DITHB</td><td>STBYB Standby mode setting pin. The chip is in standby mod e when STBYB=0.</td><td></td></tr>
<tr><td>48</td><td>GND</td><td>Power Ground</td><td></td></tr>
<tr><td>49</td><td>NC</td><td>No connection</td><td></td></tr>
<tr><td>50</td><td>NC</td><td>No connection</td><td></td></tr>
</table>

Note 1: Selection of scanning mode

Setting of scan control input		Scanning direction
U/D	L/R	
1	1	Top to Bottom, left to right
1	0	Top to Bottom, right to left
0	0	Bottom to Top, right to left
0	1	Bottom to Top, left to right

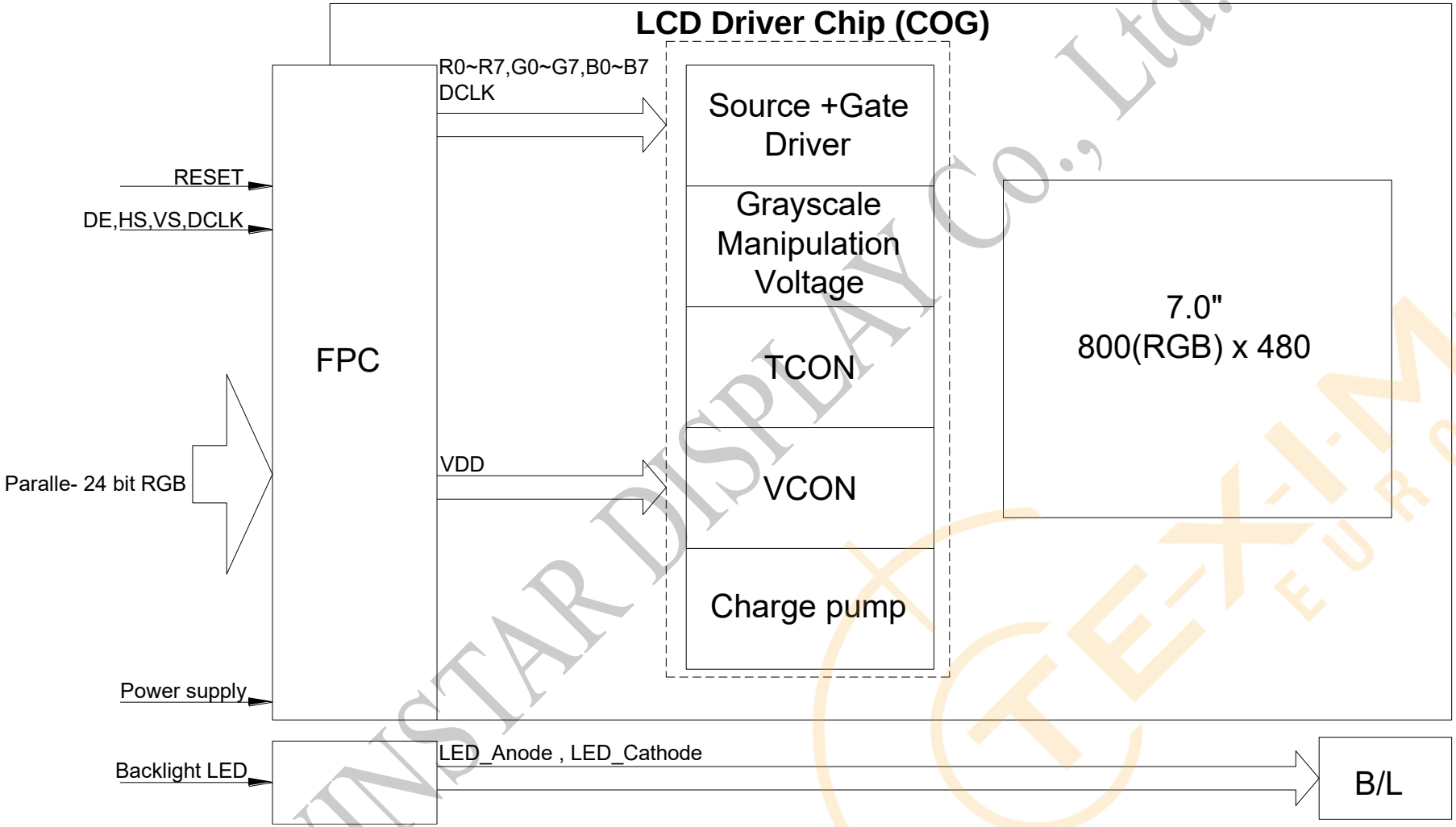
Note 2: Definition of scanning direction.
Refer to the figure as below:



9.2. Backlight PIN Definition

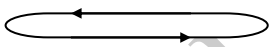
Pin	Symbol	Description
1	VLED+	Red, LED_ Anode
2	VLED-	Black, LED_ Cathode

10.Block Diagram



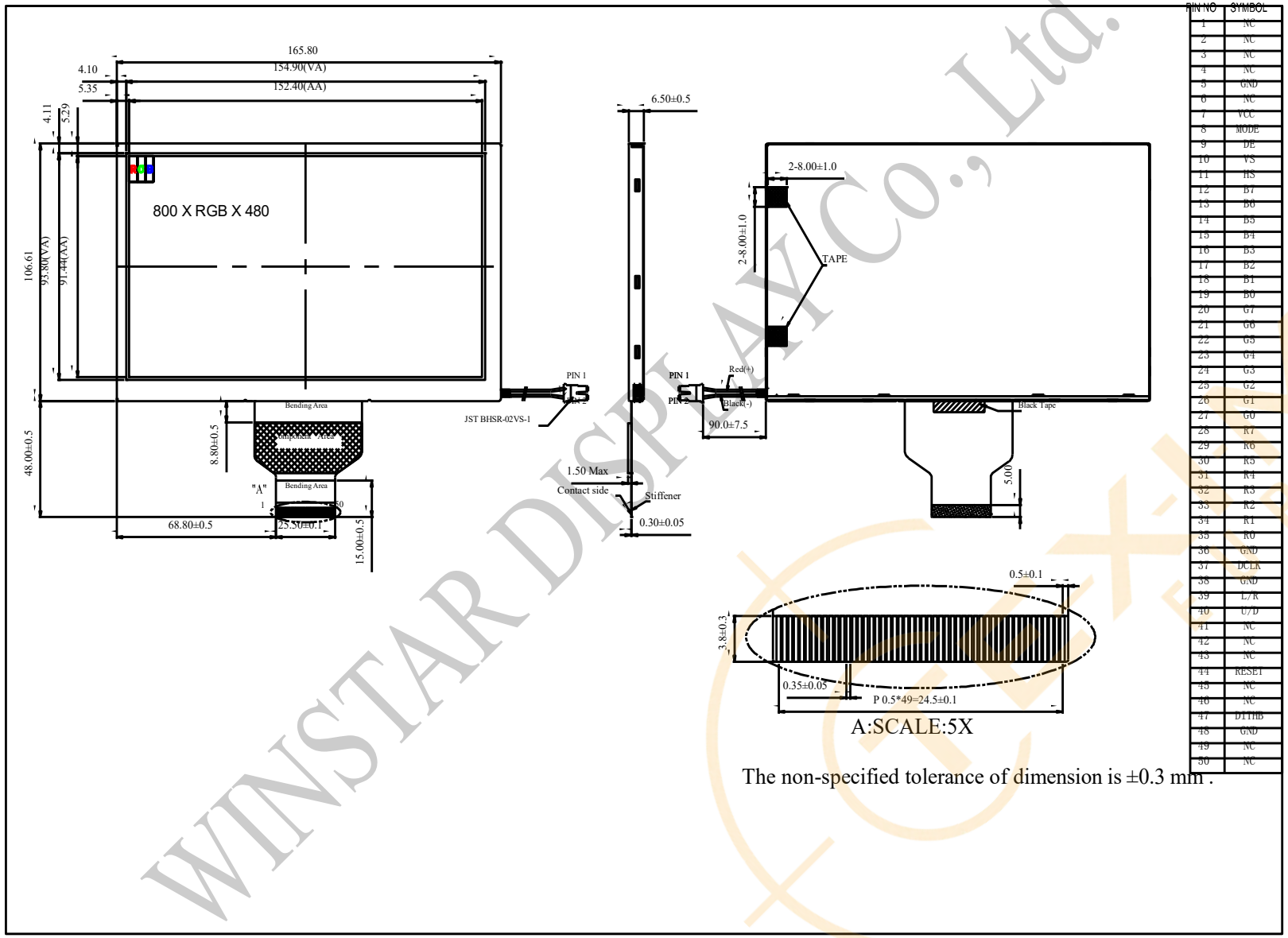
11.Reliability

Content of Reliability Test (Super Wide temperature, -30℃~80℃)

Environmental Test			
Test Item	**Content of Test**	**Test Condition**	**Note**
High Temperature storage	Endurance test applying the high storage temperature for a long time.	85℃ 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-40℃ 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80℃ 200hrs	——
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30℃ 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60℃,90%RH max	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -30℃ 25℃ 80℃  30min 5min 30min 1 cycle	-30℃/80℃ 10 cycles	——
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	**3**
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	——

Note1: No dew condensation to be observed.
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.
Note3: The packing have to including into the vibration testing.

12.Contour Drawing



PIN NO	SYMBOL
1	NC
2	NC
3	NC
4	NC
5	GND
6	NC
7	VCC
8	MODE
9	DE
10	VS
11	HS
12	B7
13	B6
14	B5
15	B4
16	B3
17	B2
18	B1
19	B0
20	G7
21	G6
22	G5
23	G4
24	G3
25	G2
26	G1
27	G0
28	R7
29	R6
30	R5
31	R4
32	R3
33	R2
34	R1
35	R0
36	GND
37	DCLK
38	GND
39	L/R
40	U/D
41	NC
42	NC
43	NC
44	RESET
45	NC
46	NC
47	DITHB
48	GND
49	NC
50	NC

winstar

LCM Sample Estimate Feedback Sheet

Module Number： _____

1、Panel Specification：

1.	Panel Type：	□ Pass	□ NG , _____
2.	View Direction：	□ Pass	□ NG , _____
3.	Numbers of Dots：	□ Pass	□ NG , _____
4.	View Area：	□ Pass	□ NG , _____
5.	Active Area：	□ Pass	□ NG , _____
6.	Operating Temperature：	□ Pass	□ NG , _____
7.	Storage Temperature：	□ Pass	□ NG , _____
8.	Others： _____		

2、Mechanical

1.	PCB Size：	□ Pass	□ NG , _____
2.	Frame Size：	□ Pass	□ NG , _____
3.	Material of Frame：	□ Pass	□ NG , _____
4.	Connector Position：	□ Pass	□ NG , _____
5.	Fix Hole Position：	□ Pass	□ NG , _____
6.	Backlight Position：	□ Pass	□ NG , _____
7.	Thickness of PCB：	□ Pass	□ NG , _____
8.	Height of Frame to PCB：	□ Pass	□ NG , _____
9.	Height of Module：	□ Pass	□ NG , _____
10.	Others：	□ Pass	□ NG , _____

3、Relative Hole Size：

1.	Pitch of Connector：	□ Pass	□ NG , _____
2.	Hole size of Connector：	□ Pass	□ NG , _____
3.	Mounting Hole size：	□ Pass	□ NG , _____
4.	Mounting Hole Type：	□ Pass	□ NG , _____
5.	Others：	□ Pass	□ NG , _____

4、Backlight Specification：

1.	B/L Type：	□ Pass	□ NG , _____
2.	B/L Color：	□ Pass	□ NG , _____
3.	B/L Driving Voltage (Reference for LED Type)：	□ Pass	□ NG , _____
4.	B/L Driving Current：	□ Pass	□ NG , _____
5.	Brightness of B/L：	□ Pass	□ NG , _____
6.	B/L Solder Method：	□ Pass	□ NG , _____
7.	Others：	□ Pass	□ NG , _____

>> Go to page 2 <<

5、Electronic Characteristics of Module：

1. Input Voltage： □ Pass □ NG ,_____
2. Supply Current： □ Pass □ NG ,_____
3. Driving Voltage for LCD： □ Pass □ NG ,_____
4. Contrast for LCD： □ Pass □ NG ,_____
5. B/L Driving Method： □ Pass □ NG ,_____
6. Negative Voltage Output： □ Pass □ NG ,_____
7. Interface Function： □ Pass □ NG ,_____
8. LCD Uniformity： □ Pass □ NG ,_____
9. ESD test： □ Pass □ NG ,_____
10. Others： □ Pass □ NG ,_____

6、Summary：

Sales signature：_____

Customer Signature：_____ **Date：** / /

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