

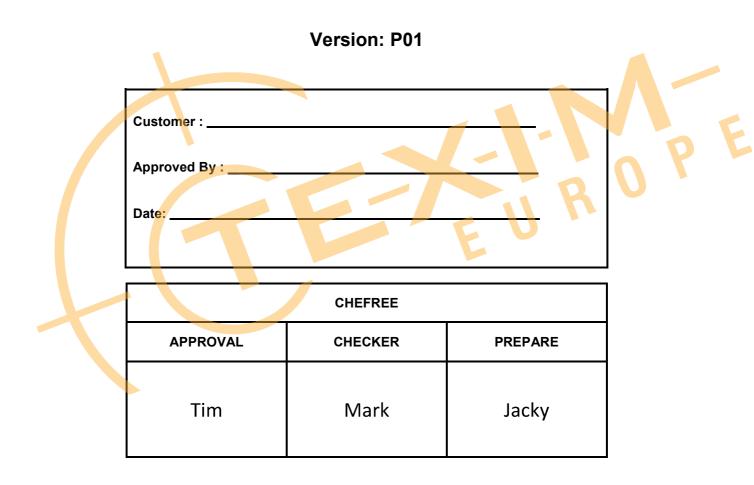


Chefree Technology Corp.

TFT COLOR LCD MODULE

MODEL: CH070KLFLWH-002 (Complied with RoHS)

> WSVGA LVDS interface





CH070KLFLWH-002

CONTENTS

1. RECORD OF REVISION	1
2. GENERAL SPECIFICATIONS	2
3. MECHANICAL DIMENSIONS	3
4. INPUT / OUTPUT TERMINALS	4
5. ABSOLUTE MAXIMUM RATING	6
6. ELECTRICAL CHARACTERISTICS	
7. INTERFACE TIMING	8
8. OPTICAL CHARACTERISTICS	12
9. ENVIRONMENTAL / RELIABILITY TESTS	
10. PACKING	
11. TFT-LCE MODULE INSPECTION CRITERIA	17
12. PRECAUTION FOR USE OF LCD MODULES	23



1. RECORD OF REVISION

Rev	DATE	PAGE	SUMMARY	
P01	2020.07.15	ALL	Preliminary specification was first issued.	
			RU	



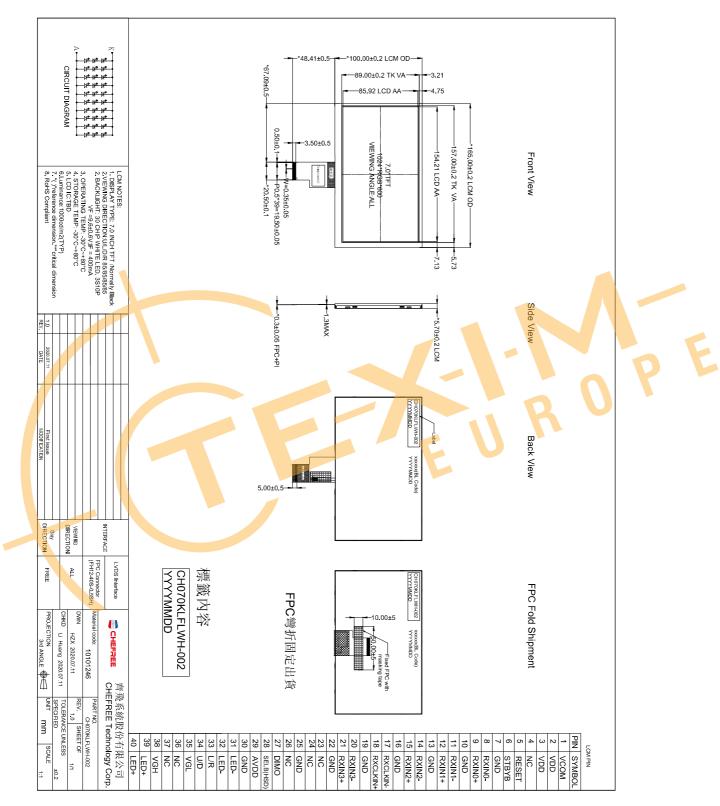
2. General Specifications

	Feature	Spec		
	Size	7 inch		
	Resolution	1024(horizontal)*600(Vertical)		
	Interface	LVDS		
	Connect type	Connector		
	Display Colors	16.7M		
Characteristics	Technology type	a-Si		
	Pixel pitch (mm)	0.150*0.143		
	Pixel Configuration	R.G.BStripe		
	Display Mode	Normally Black		
	LCD Driver IC	EK79001HN+EK73215BCGA		
	Viewing Direction	Full view		
	LCM (W x H x D) (mm)	165.00*100.00*5.70		
	Active Area(mm)	154.21 x85.92		
Mechanical	With /Without TSP	Without TSP		
	Weight (g)	TBD		
	LED Numbers	30 LEDs		
Note 1: Requirements Note 2: LCM weight to	on Environmental Protection: RoHs erance: +/- 5%	EUR		

E



3. Mechanical Drawing



4. Input/Output Terminals

LCD PIN-MAP

No.	Symbol	Description	
1	VCOM	Common Voltage	
2	VDD	Power Voltage for digital circuit	
3	VDD	Power Voltage for digital circuit	
4	NC	No connection	
5	RESET	Global reset pin	
6	STBYB	Standby mode Normally pulled high STBYB=1,normal operation STBYB=0,timing contrller,source Driver will turn off,all output are High-Z	
7	GND	Ground	
8	RXIN0-	-LVDS differential data input	
9	RXIN0+	+LVDS differential data input	
10	GND	Ground	
11	RXIN1-	-LVDS differential data input	
12	RXIN1+	+LVDS differential data input	1
13	GND	Ground	1
14	RXIN2-	-LVDS differential data input	
15	RXIN2+	+LVDS differential data input	
16	GND	Ground	
17	RXCLKIN-	-LVDS differential clock input	
18	RXCLKIN+	+LVDS differential clock input	
19	GND	Ground	
20	RXIN3-	-LVDS differential data input	
21	RXIN3+	-LVDS differential data input	
22	GND	Ground	
23	NC	No connection	
24	NC	No connection	
25	GND	Ground	
26	NC	No connection	
27	DIMO	Backlight CABC controller signal output	
28	SELB	6bit/8bit mode select (Note 1)	
29	AVDD	Power for Analog Circuit	
30	GND	Ground	



31	LED-	LED Cathode	
32	LED-	LED Cathode	
33	L/R	Horizontal inversion	(Note 2)
34	U/D	Vertical inversion	(Note 2)
35	VGL	Gate oFF Voltage Power supply	
36	NC	No connection	
37	NC	No connection	
38	VGH	Gate ON Voltage	
39	LED+	LED Anode	
40	LED+	LED Anode	

Note 1: if LVDS input data is 6bit, selb must be set to high;

if LVDS input data is 8bit,selb must be set to low;

Note 2: when L/R=0 set right to left scan direction

when L/R=1 set left to right scan direction

when U/D=0 set top to bottom scan direction

when U/D=1 set bottom to top scan direction



5. Absolute Maximum Rating

Item	Symbol	MIN	Тур	MAX	Unit	Remark
Supply Voltage	VDD	-0.3	-	5	V	-
Operating Temperature	TOPR	-30	-	80	°C	-
Storage Temperature	TSTG	-30	-	80	°C	

6. Electrical Characteristics

6.1 Driving TFT LCD Panel						/-	
Item	Symbol	MIN	TYP	MAX	Unit	Remark	C
	VDD	3.0	3.3	3.6	V	P	
	AVDD	9.0	9.8	10.5	V		
Power supply for LCD	VGH	16.0	18.0	20	V		
	VGL	-7.5	-6.0	-5.0	V		
	VCOM	2.9	3.25	3.5	V		
Item	Symbol	MIN	ТҮР	MAX	Unit	Remark	
	Ivdd	25	35	60	mA		
	I _{AVDD}	20	25	50	mA		
Power supply for LCD	I _{VGH}	0.8	1	1.2	mA		
	I _{VGL}	0.8	1	1.2	mA		
	I _{VCOM}	6	8.2	15	mA		



6.2 LED Driving Conditions

Item	Symbol	MIN	ТҮР	MAX	Unit	Remark
Forward Current	$\mathbf{I}_{\mathbf{F}}$	-	400	-	mA	
Forward Voltage	V_{F}	9.0	9.6	10.2	V	
Backlight Power consumption	W_{BL}	-	3.84	-	W	
LED Lifetime		20000	-	-	Hrs	

Note 1: Each LED: IF =40 mA, VF =3.2+/0.2V.

Note 2: Optical performance should be evaluated at Ta= 25° C only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life Time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Κ	•			_	_			_		_	-
		*	¥	×	×	×	×	\mathbf{X}	×	*	\mathbf{X}
		\mathbf{X}	×	*	*	¥	¥	*	×	\mathbf{X}	*
		×	×	×	¥	¥	¥	举	×	头	头
А	•						_				

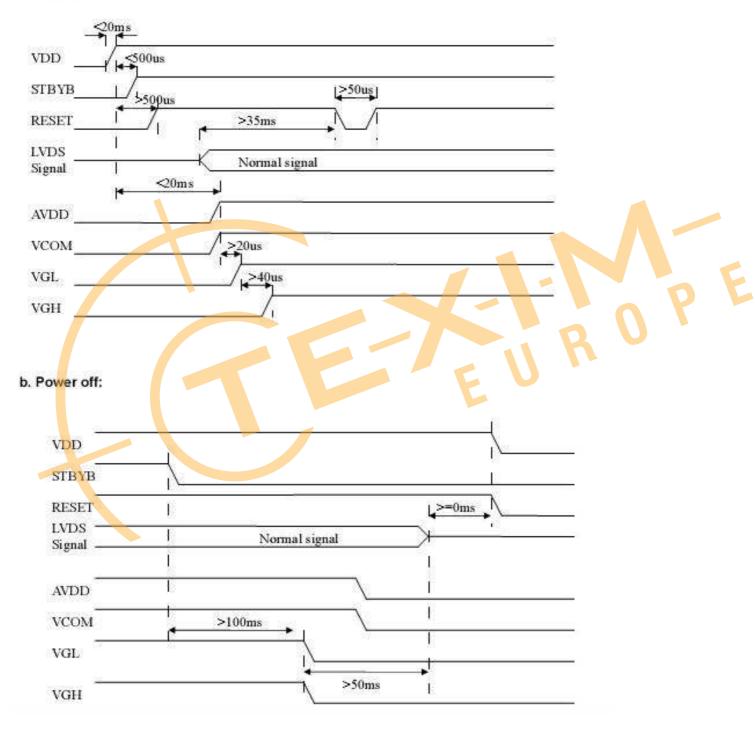
Figure: LED connection of backlight(Constant Current)



7. Interface Timing

7.1 Power seqence

a. Power on:



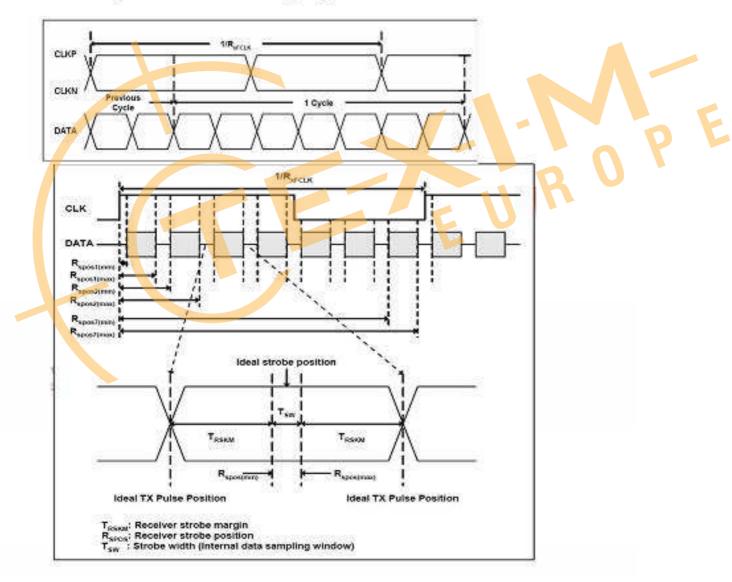


7.2 **Timing Characteristics**

Descenter	Cumbal	i.	Values	1000	Demost	
Parameter	Symbol	Min.	lin. Typ.		Unit	Remark
Clock frequency	R _{xFCLK}	40.8	51.2	67.2	MHz	
Input data skew margin	TRSKM	500	j 1943	- 12	ps	8
Clock high time	TIVCH		4/(7* R _{xPCLK})	. ä.,	ns	8
Clock low time	TLVCL	87 C	3/(7* R _{xFCLK})		ns	ŝ

3.3.1. AC Electrical Characteristics

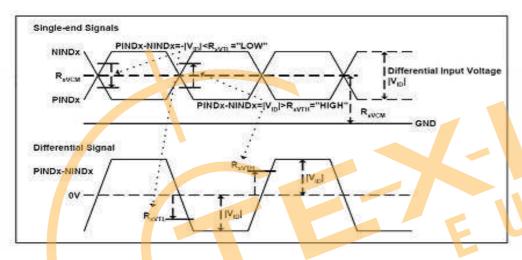






Parameter	Symbol	Walues			Unit	Remark
Tarameter	Junio	Min.	Тур.	Max.	onne	Tremark
Differential input high Threshold voltage	R _{xVTH}	- 20	020	+0.1	v	R _{xvcm} =1.2V
Differential input low Threshold voltage	R _{xVTL}	-0.1	220	a a	v	NXVCM-1.2V
Input voltage range (singled-end)	R _{xVIN}	0	5 8 00	2.4	v	
Differential input common mode voltage	R _{XVCM}	V∎0 /2	670	2.4- V∎0 /2	v	
Differential voltage	[V _{∎D}]	0.2	•	0.6	V	
Differential input leakage current	RV _{xtz}	-10	2611	+10	uA	

3.3.3. DC Electrical Characteristics



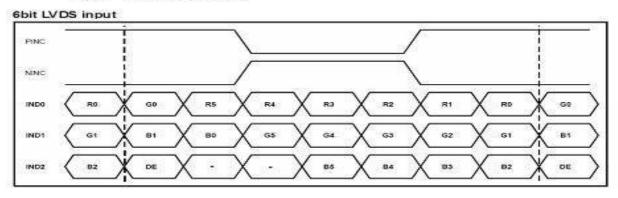
3.3.4. Timing

	10.000		10.00	-		
Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock Frequency	fclk	40.8	51.2	67.2	MHz	Frame rate =60Hz
Horizontal display area	thd	2	1024		DCLK	12
HS period time	th	1114	1344	1400	DCLK	0.
HS Blanking	thb	90	320	376	DCLK	
Vertical display area	tvd	85 - CE	600	15.13	н	207
VS period time	tv	610	635	800	н	
VS Blanking	thb	10	35	200	н	8

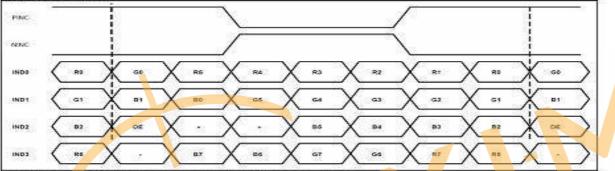
0



3.3.5. Data Input Format



8bit LVDS input



Note: Support DE timing mode only, SYNC mode not supported.

U

EU



8. Optical Characteristics

Items		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	Note
Response time		Tr+Tf		-	30	40	ms	FIG.1	Note4
Contrast F	Contrast Ratio		-	500	800	-	-	FIG.2	Note1
Surfac Iuminan		LV	θ =0°	800	1000	-	cd/m2	FIG.2	Note2
Luminan uniform		Yu	θ =0°	70	80	-	%	FIG.2	Note3
NTSC	;	-	θ =0°	-	50	-	%	FIG.2	Note5
		θτ		-	85	-	deg	FIG.3	
	nalo	θΒ	Center (θ)	-	85	-	deg	FIG.3	Note6
Viewing a	ngie	θι		-	85	-	deg	FIG.3	Noteo
		θ _R		-	85	-	deg	FIG.3	
	Ded	Rx		0.549	0.599	0.649	-		
	Red	R _Y	0.00	0.288	0.338	0.388	-		
	Green	Gx	θ =0°	0.249	0.299	0.3 <mark>49</mark>	-		
Chromaticity		Gy	Ø = 0°	0.500	0.550	0.600	-	FIG.2	Nictor
	Plue	Bx	Ta=25°	0.089	0.139	0.189	-	CIE1931	Note5
	Blue	By	Ta-20	0.081	0.131	0.183			
	White	Wx		0.275	0.325	0.375			
	vvinte	WY		0.310	0.360	0.410			

Note1. Definition of contrast ratio

Contrast ratio(Cr) is defined mathematically by the following formula. For more information see FIG.2.

Contrast ratio=

Luminance measured when LCD on the "White" state

Luminance measured when LCD on the "Black" state

For contrast ratio, Surface Luminance, Luminance uniformity and CIE, the testing data is base on TOPCON' s BM-5 or BM-7 photo detector or compatible.

Note2. Definition of surface luminance.

Surface luminance is the luminance with all pixels displaying white. For more information see FIG.2.

Lv = Average Surface Luminance with all white pixels(P1,P2,P3,,Pn)

Note3. Definition of luminance uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance. For more information see FIG.2.

Minimum surface luminance with all white pixels (P1,P2,P3,.....,Pn)

Maximum surface luminance with all white pixels (P1,P2,P3,.....,Pn)

Note4. Definition of response time



The response time is defined as the LCD optical switching time interval between "White" state and "Black"state.Rise time (Tr) is the time between photo detector output intensity changed from 90% to 10%. And fall time (Tf) is the time between photo detector output intensity changed from 10% to 90%. For additional information see FIG1.

Note5. Definition of color chromaticity (CIE1931)

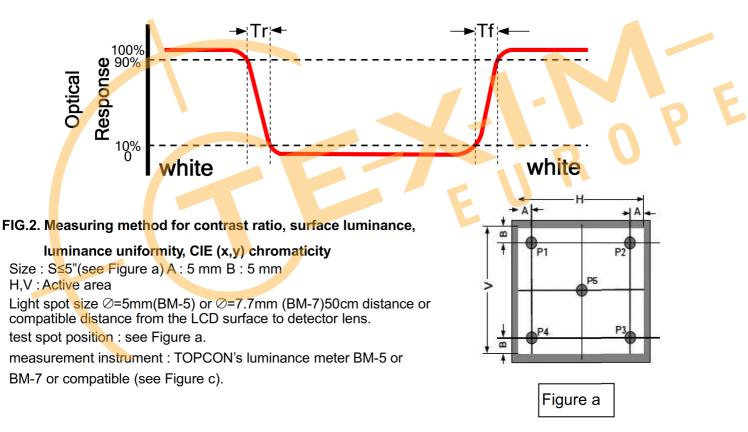
CIE (x,y) chromaticity,The x,y value is determined by screen active area center position P5.For more information see FIG.2.

Note6. Definition of viewing angle

Viewing angle is the angle at which the contrast ratio is greater than 10. Angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG.3.

For viewing angle and response time testing, the testing data is base on Autronic-Melchers' s ConoScope or DMS series Instruments or compatible.

FIG.1.The definition of response Time





CH070KLFLWH-002

H/6

V/6

Row

Column

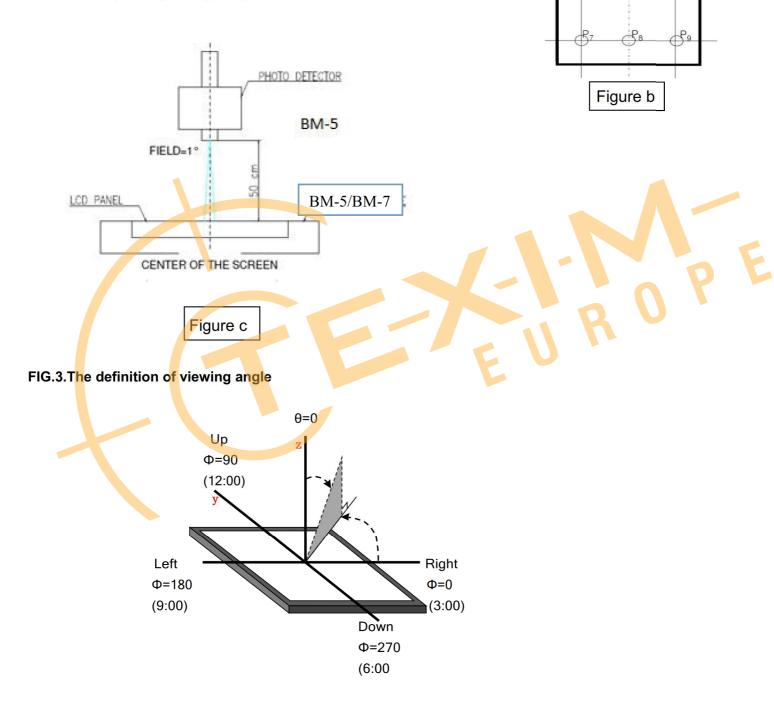
P.

R5

P

-P-6

Size : 5" \leq S \leq 12.3"(see Figure b) H,V : Active area Light spot size \oslash =5mm(BM-5) or \oslash =7.7mm (BM-7)50cm distance or compatible distance from the LCD surface to detector lens. test spot position : see Figure b. measurement instrument : TOPCON's luminance meter BM-5 or BM-7 or compatible (see Figure c).





9. Environmental / Reliability Tests

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts= +80℃, 96hrs	Note 1 IEC60068-2-2, GB2423. 2-89
2	Low Temperature Operation	Ta= -30℃, 96hrs	Note 2 IEC60068-2-1 GB2423.1-89
3	High Temperature Storage	Ta= +80℃, 96hrs	IEC60068-2-2 GB2423. 2-89
4	Low Temperature Storage	Ta= -30℃, 96hrs	IEC60068-2-1 GB/T2423.1-89
5	High Temperature & Humidity Storage	Ta= +60℃, 90% RH max,96 hours	IEC60068-2-3 GB/T2423 <mark>.3-</mark> 2006
6	Thermal Shock (Non-operation)	-20℃ 30 min ~ +60℃ 30 min Change time: 5min, 30 Cycle	Start with cold temperature, end with high temperature IEC60068-2-14, GB2423.22-87
7	Electro Static Discharge (Operation)	C=150pF, R=330 Ω, 5 points/panel Air:±8KV, 5 times; Contact: ±4KV, 5 times; (Environment: 15℃ ~ 35℃, 30% ~ 60%, 86Kpa ~ 106Kpa)	IEC61000-4-2 GB/T17626.2-1998
8	Vibration (Non-operation)	Frequency range: 10~55Hz, Stroke: 1.mm Sweep: 10Hz~55Hz~10Hz 2 hours for each direction of X .Y. Z. (package condition)	IEC60068-2-6 GB/T2423.5-1995
9	Shock (Non-operation)	60G 6ms, ± X, ±Y , ± Z 3 times for each direction	IEC60068-2-27 GB/T2423.5-1995
10	Package Drop Test	Height: 80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8-1995

Note: 1. Ts is the temperature of panel's surface.

- 2. Ta is the ambient temperature of sample.
- 3. The size of sample is 5pcs.



10. Packing

(TBD)





11. TFT-LCD Module Inspection Criteria

11.1 Objective

The TFT criterion is set to formalize the TFT quality standards with reference to customer

for inspection.

11.2 Scope

The criterion is applicable to $5" \le S \le 10$ " TFT products (Include TFT , TFT+RTP or TFT+CTP) manufactured by TFC.

11.3 Tools for Inspection

Tester, Calipers, Multi-meter, Anti-static wrist straps, Finger Cots, Desk Lamps, etc.

11.4 Sampling Plan and Reference Standards

11.1.1 Sampling plan:

Refer to GB/T2828.1-2012/ISO2859-1:1999 //MIL-STD-105E

AQL: level II; normal:

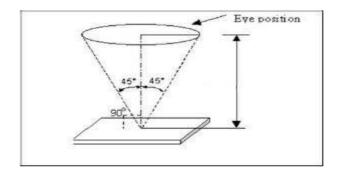
1) MA=0.40

- 2) MI=0.65
- 11.1.2 IPC-A-610 Acceptability of Electronic Assemblies.

11.5 Inspection Conditions and Inspection Reference

- 11.5.1 Cosmetic inspection with naked eyes:
- 1) Temperature: 23±5℃; relative humidity:45~75%RH
- 2) Illumination: 500lux~1000lux
- 3) Distance: 30cm±5 from the inspector's naked eyes to the LCD panel.
- 4) View angle: within 45° from perpendicular to LCM surface (view direction and special parameters refer to production specification).





- 11.5..2 Definition
 - 11.5.2.1 Area definition

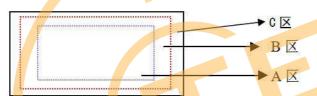
A area: Active area (AA area)

B area: Viewing area (VA area)

C area: non-view area (out of B area)

11.5.2.2 Any cosmetic defect which do not affect product quality and customer assembling in C area, it's

Acceptable. (The dimension is defined on the drawings)



11.5.2.3 Test condition: refer to product specification

11.5.3 Defect type:

11.5.3.1 A area defect type:

Line defect (scratch, soft flocks, fibre) 、 dot defect (white dot, black dot, same color dot, different color dot, bubble), stain, pin-hole, light leak, scratch.

11.5.3.2 B area defect type:

Broken, crack/chipping, FPC defect

- 11.5.4 Undefined items or other special items, refer to mutual agreement and limited sample by customer.
- 11.5.5 Test condition: refer to product specification.



11.6 Defects and Acceptance Standards

- 11.6.1 Appearance inspection
- 11.6.1.1 Dot/line defect

Defect	5≤S<10"	Accepted standard	MAJ	MIN	
S/C 🥠 line defect W:width	W≤0.05mm	Accept		\checkmark	
L:length	0.05mm <w≤0.1mm, l≤8mm<br="">quantity≤3 distance>10mm</w≤0.1mm,>	Accept		\checkmark	
	W>0.1mm L>8mm	Reject			
Dot defect (black/white spot,	D≤0.15mm	Accept		V	
foreign objects etc D:Diameter	0.15mm <d≤0.30mm quantity≤3 distance>10mm</d≤0.30mm 	Accept		V	F
$D:Diameter \downarrow X \downarrow \downarrow Y D= (X + Y)/2$	D>0.30mm	Reject	U	V	
Polarizer with air bubble convex-concave	D≤0.20mm	Accept		\checkmark	
dots or dent defect	0.20mm <d≪0.5mm quantity≤2<="" td=""><td>Accept</td><td></td><td>\checkmark</td><td></td></d≪0.5mm>	Accept		\checkmark	
w	0.50mm <d≪0.8mm quantity≤1<="" td=""><td>Accept</td><td></td><td>\checkmark</td><td></td></d≪0.8mm>	Accept		\checkmark	
l L d=(w+l)/2	D>0.8mm	Reject		\checkmark	



6.1.2 Chip and Crack

Defect	5≤S<10"	Accepted standard	MAJ	MIN
LENS chip	X≤0.3mm,Y≤0.4mm, one side≤1	Accept		\checkmark
	X>0.3mm, Y>0.4mm	Reject		\checkmark
Sensor chip	Not affect ITO line, not lengthen, function test is OK. And be non-visual after attaching Lens.	Accept		\checkmark
	Affect ITO line and be visual.	Reject		\checkmark
Glass crack	Glass crack.	Reject		V

11.6.1.3 Attaching defect (kapton tape/protective film)

Defect	Description	Accepted standard	MAJ	MIN
High <mark>t</mark> emperature kapton tape	Kapton tape attached on FPC doesn't meet the criterion of drawing.	Reject		\checkmark
Protective film	Clean、attaching flat、no shifting	Accept		\checkmark

11.6.2 TFT defects and Inspection Criterion

11.6.2.1 Function items

Defects	Inspection Criterion	Pictures	Inspection method/tools	Defect category
No display /function	shows no picture/display in normal connected situation. ->Rejected		Naked eyes/ testers	MA





_	Shows missing lines in normal display>Rejected		Naked eyes/ testers	МА	
Image retention (sticking)	The previous picture stays in the next picture. Disappear time <10s, OK; time>10s, NG		Naked eyes/ testers	МА	
Flicker	Not accepted	/	Naked eyes/ testers	МА	
Display abnormal	Not accepted		Naked eyes/ testers	МА	
Display dim/bright	Refer to bright value definition		Naked eyes/ BM-7	МА	E
Contrast	Refer to SPEC	1	Naked eyes/ BM-7	МА	
White/ black dot White/ black speckle	Refer to dot criterion	1	Naked eyes	МІ	

11.6.2.2 LCD pixel defect(defect category: MI)

Item	Inspection criterion
Size	5≤S<10"
Pixel defect(RGB dot)	2
2 connected bright pixel dot	0



Item	Inspection criterion	
3 connected bright pixel dot or	0	
more		
Bright pixel dot quantity	2	
Random dark pixel dot quantity	3	
2 connected pixel dark dot	1	
3 connected pixel dark dot or	0	
more		
Dark pixel dot quantity	4	
Multi-bright pixel dot	ND 5 % hidden, OK	
Remark: 2 bright pixel dots distance DS≥15mm 2 dark pixel dots distance DS≥5mm		
1) Bright pixel dot: Power on TFT and RGB dot in black display		

2) Dark pixel dot: Power on TFT and gray or black dot in RGB display

 Multi-bright pixel dot: Power on TFT and fluorescent tiny dot in black display(only visible in black display)

11.7 Others

11.7.1 Some defect items are not defined in this document, obey to final negotiation between customer and manufacturer or sign limit sample.

11.7.2 If the final goods include FPC/PCB, inspection criterion refers to IPC-610, Level 2.



12. Precautions for Use of LCD modules

12.1 Handling Precautions

12.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

12.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

12.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

12.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

12.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene

12.1.6. Do not attempt to disassemble the LCD Module.

- 12.1.7. If the logic circuit power is off, do not apply the input signals.
- 12.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- 12.1.8.1. Be sure to ground the body when handling the LCD Modules.
- 12.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.
- 12,1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 12.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

12.2 Storage Precautions

12.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

12.2.2. The LCD modules should be stored under the storage temperature range If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0° C \sim 40 $^{\circ}$ C Relatively humidity: $\leq 80\%$

12.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

12.3 Transportation Precautions



The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.



Disclaimer

ALL PRODUCTS, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Texim Europe B.V. its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Texim"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Texim makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product.

It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application.

Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time.

All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts.

Please contact us if you have any questions about the contents of the datasheet.

This may not be the latest version of the datasheet. Please check with us if a later version is available.





Headquarters & Warehouse

Elektrostraat 17 NL-7483 PG Haaksbergen The Netherlands

T:	+31 (0)53 573 33 33
E:	info@texim-europe.com
Homepage:	www.texim-europe.com





The Netherlands

Elektrostraat 17 NL-7483 PG Haaksbergen

T: +31 (0)53 573 33 33 E: nl@texim-europe.com



Belgium

Zuiderlaan 14, box 10 B-1731 Zellik

T: +32 (0)2 462 01 00 E: belgium@texim-europe.com



UK & Ireland

St Mary's House, Church Lane Carlton Le Moorland Lincoln LN5 9HS

T: +44 (0)1522 789 555 E: uk@texim-europe.com



Germany - North

Bahnhofstrasse 92 D-25451 Quickborn

T: +49 (0)4106 627 07-0 E: germany@texim-europe.com



Germany - South

Martin-Kollar-Strasse 9 D-81829 München

T: +49 (0)89 436 086-0 E: muenchen@texim-europe.com



Austria

Warwitzstrasse 9 A-5020 Salzburg

T: +43 (0)662 216 026 E: austria@texim-europe.com



Nordic

Søndre Jagtvej 12 DK-2970 Hørsholm

T: +45 88 20 26 30 E: nordic@texim-europe.com



Italy

Martin-Kollar-Strasse 9 D-81829 München

T: +49 (0)89 436 086-0 E: italy@texim-europe.com

www.texim-europe.com