TFT DISPLAY SPECIFICATION

WINSTAR Display Co.,Ltd.
華凌光電股份有限公司

Winstar Display Co., LTD
華凌光電股份有限公司
WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF104GSWFMLHBV#

APPROVED BY: **(FOR CUSTOMER USE ONLY)**	**PCB VERSION:** **DATA:**

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2024/06/17			

TFT Display Inspection Specification: https://www.winstar.com.tw/technology/download.html
Precaution in use of TFT module: https://www.winstar.com.tw/technology/download/declaration.html

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MODLE NO：

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	**SUMMARY**
0	2023/07/12		First issue
A	2024/06/17		Modify CTP.

Contents

1.Module Classification Information

W	F	104	G	S	W	F	M	L	H	B	V	#
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬

①	Brand：WINSTAR DISPLAY CORPORATION		
②	Display Type：F→TFT Type, J→Custom TFT		
③	Display Size：10.4” TFT		
④	Model serials no.		
⑤	Backlight Type：	F→CCFL, White S→LED, High Light White	T→LED, White Z→Nichia LED, White
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00	Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT
⑦	A：TFT LCD B：TFT+SCREW HOLES+CONTROL BOARD C：TFT+ SCREW HOLES +A/D BOARD D：TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E：TFT+ SCREW HOLES +POWER BOARD		F：TFT+CONTROL BOARD G：TFT+ SCREW HOLES H：TFT+D/V BOARD I：TFT+ SCREW HOLES +D/V BOARD J：TFT+POWER BD

⑧ Resolution:

A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320

⑨ D: Digital L：LVDS M:MIPI

⑩ Interface:

N	Without control board	A	8Bit	B	16Bit	H	HDMI
I	I2C Interface	R	RS232	S	SPI Interface	U	USB

⑪ TS:

N	Without TS	T	Resistive touch panel	C	Capacitive touch panel (G-F-F)
G	Capacitive touch panel (G-G)			F	Capacitive touch panel (G-F)
C2	Capacitive touch panel (G-F-F)+OCR			G1	Capacitive touch panel (G-G)+OCA
G2	Capacitive touch panel (G-G)+OCR			B	CTP+GG+USB

⑫	Version: X:Raspberry pi ; V: Raspberry pi 3B+	
⑬	Special Code	#:Fit in with ROHS directive regulations

2.Summary

TFT 10.4 ” is a transmissive type color active matrix liquid crystal display (LCD), which uses amorphous thin film transistor (TFT) as switching devices. This panel has a 10.4 inches diagonally measured active display area with resolution 1024 x 768. This product is composed of a TFT LCD panel, polarizers, driver ICs, FPC and PCBA.

Note: Air-Bonding is recommended.

3.General Specifications

Item	Dimension	Unit
Size	10.4	inch
Dot Matrix	1024 x RGB x 768 (TFT)	dots
Module dimension	240.6 x 190.8 x 30.83	mm
Active area	210.432 x 157.824	mm
Pixel pitch	0.2055 X 0.2055	mm
LCD type	TFT, Normally Black, Transmissive	
Viewing Angle	80/80/80/80 min	
Aspect Ratio	4:3	
Controller IC	TFP401	
Backlight Type	LED ,Normally White	
Electrical Interface (Logic)	HDMI(only for DVI)	
CTP IC	ILI2511 or Equivalent	
CTP Interface	USB	
CTP FW Version	0x06.0x00.0x00.0x00.0x00.0x00.0x00.0x00	
CTP Resolution	16384*16384	
With /Without TP	With CTP	
Surface	Glare	
Assembly Instructions	Need to use edge measuring keyholes to perform fixing and support	

*Color tone slight changed by temperature and driving voltage.

4.Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-30	—	+80	℃
Storage Temperature	TST	-30	—	+80	℃

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. ≦60℃, 90% RH MAX. Temp.＞60℃, Absolute humidity shall be less than 90% RH at 60℃

5.Electrical Characteristics

5.1. Operating conditions

Item	Symbol	Min	Typ	Max	Unit	Remark
Supply Voltage For LCM	12V	11.4	12.0	12.6	V	—
Supply Current For LCM	I_{12V}	—	940	1410	mA	Note 1
LED life time	—	-	100,000	-	Hr	Note 4

Note 1 : This value is test for VDD =5.0V , Ta=25℃ only

Note 2 : Please make sure to support enough current

Note3 : Touch Panel driver is base on the mouse driver program and through USB port connect to PC or embedded board.Can only support the single touch.

Note 4: The “LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25℃ and IL =490mA. The LED lifetime could be decreased if operating IL is lager than 490mA.

6.Optical Characteristics

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr+ Tf	θ=0°、Φ=0°	-	25	35	.ms	Note 3
Contrast ratio		CR	At optimized viewing angle	800	1000	-	-	Note 4
Color Chromaticity	White	Wx	θ=0°、Φ=0	0.269	0.319	0.369	-	Note 2,5,6
		Wy		0.319	0.369	0.419	-	
Viewing angle (Gray Scale Inversion Direction)	Hor.	ΘR	CR≧10	80	-	-	Deg.	Note 1
		ΘL		80	-	-		
	Ver.	ΦT		80	-	-		
		ΦB		80	-	-		
Brightness		-	-	700	800	-	cd/m²	Center of display
Uniformity		(U)	-	70	-	-	%	Note 5

Ta=25±2℃,

Note 1: Definition of viewing angle range

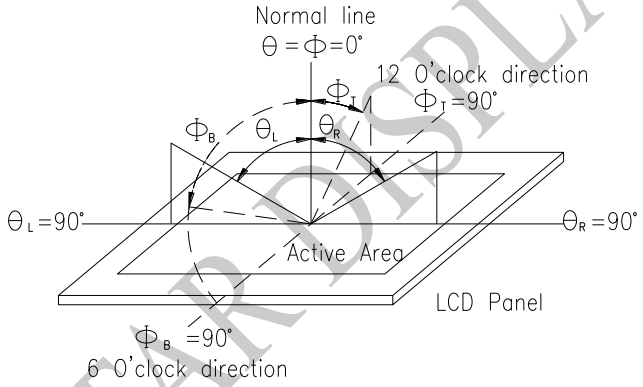


Fig. 6.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

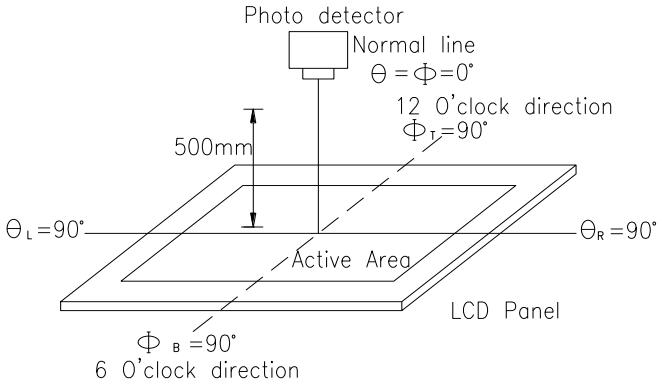
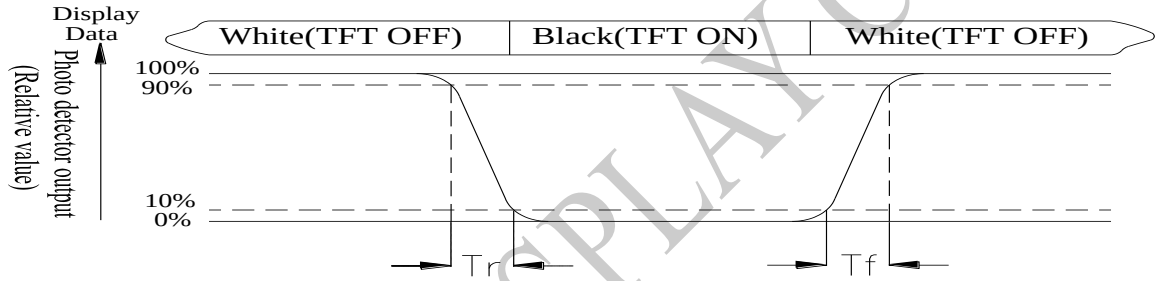


Fig. 6.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, Tr, is the time between photo detector output intensity changed from 90%to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10%to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax x100%

L = Active area length

W = Active area width

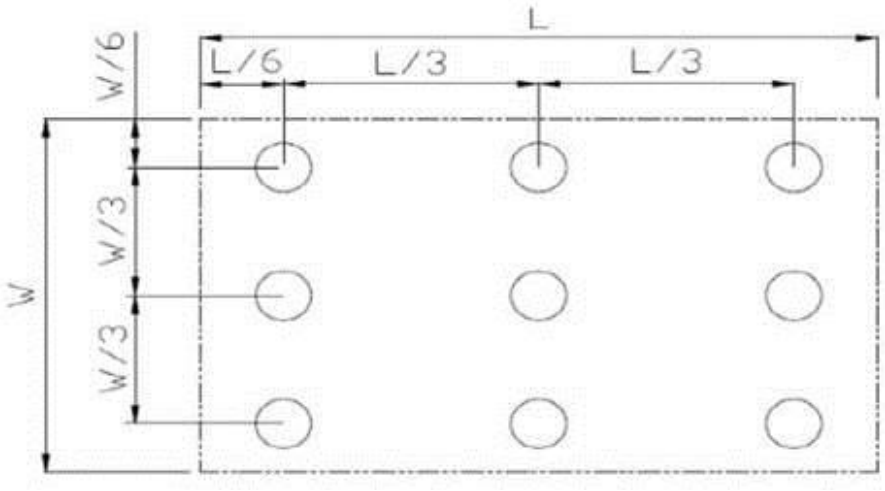


Fig6.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

7.Interface

7.1. CN4

Pin No.	Symbol	Function	Remark
1	NC	No connection	Note1
2	5V	Raspberry Pi:Power 5V	
3	GPIO02	Raspberry Pi:GPIO02	
4	5V	Raspberry Pi:Power 5V	
5	GPIO03	Raspberry Pi:GPIO03	
6	GND	Raspberry Pi:GND	
7	GPIO04	Raspberry Pi:GPIO04	
8	GPIO14	Raspberry Pi:GPIO14	
9	GND	Raspberry Pi:GND	
10	GPIO15	Raspberry Pi:GPIO15	
11	GPIO17	Raspberry Pi:GPIO17	
12	GPIO18 (PWM_BL)	Backlight Enable,Active_H (Raspberry Pi:GPIO18)	Note 2.3.4
13	GPIO27	Raspberry Pi:GPIO27	
14	GND	Raspberry Pi:GND	
15	GPIO22	Raspberry Pi:GPIO22	
16	GPIO23	Raspberry Pi:GPIO23	
17	NC	No connection	Note1
18	GPIO24	Raspberry Pi:GPIO24	
19	GPIO10	Raspberry Pi:GPIO10	
20	GND	Raspberry Pi:GND	
21	GPIO09	Raspberry Pi:GPIO09	
22	GPIO25	Raspberry Pi:GPIO25	
23	GPIO11	Raspberry Pi:GPIO11	
24	GPIO08	Raspberry Pi:GPIO08	
25	GND	Raspberry Pi:GND	
26	GPIO07	Raspberry Pi:GPIO07	
27	ID_SD	Raspberry Pi:ID_SD	
28	ID_SC	Raspberry Pi:ID_SC	
29	GPIO05	Raspberry Pi:GPIO05	
30	GND	Raspberry Pi:GND	

31	GPIO06	Raspberry Pi:GPIO06	
32	GPIO12	Raspberry Pi:GPIO12	
33	GPIO13	Raspberry Pi:GPIO13	
34	GND	Raspberry Pi:GND	
35	GPIO19	Raspberry Pi:GPIO19	
36	GPIO16	Raspberry Pi:GPIO16	
37	GPIO26	Raspberry Pi:GPIO26	
38	GPIO20	Raspberry Pi:GPIO20	
39	GND	Raspberry Pi:GND	
40	GPIO21	Raspberry Pi:GPIO21	

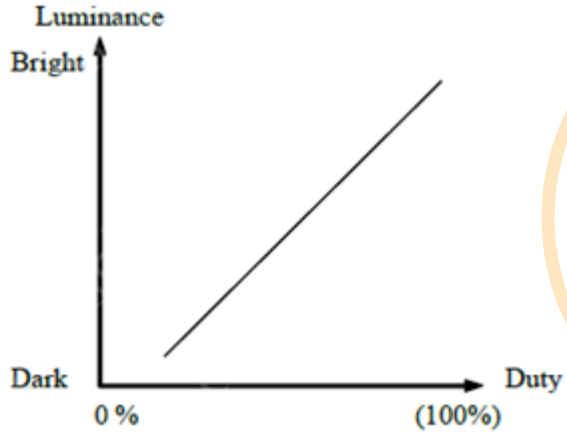
Note1: The 3.3V supply current is limited; please pay special attention to use

7.2. CN5

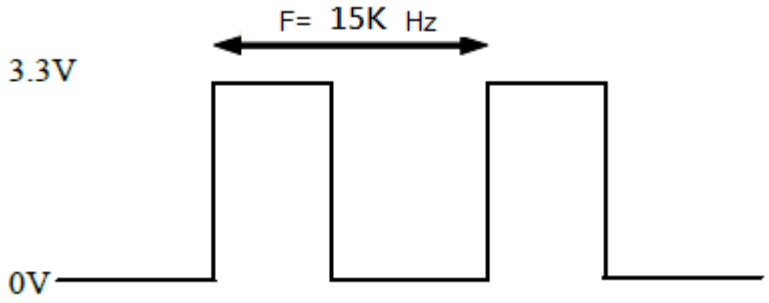
Pin No.	Symbol	Function	Remark
1	3.3V	TFT Module Power limit can only output 3.3V,100mA	
2	5V	Raspberry Pi:Power 5V	
3	GPIO02	Raspberry Pi:GPIO02	
4	5V	Raspberry Pi:Power 5V	
5	GPIO03	Raspberry Pi:GPIO03	
6	GND	Raspberry Pi:GND	
7	GPIO04	Raspberry Pi:GPIO04	
8	GPIO14	Raspberry Pi:GPIO14	
9	GND	Raspberry Pi:GND	
10	GPIO15	Raspberry Pi:GPIO15	
11	GPIO17	Raspberry Pi:GPIO17	
12	GPIO18 (PWM_BL)	Backlight Enable ,Active_H (Raspberry Pi:GPIO18)	Note 2、3、4
13	GPIO27	Raspberry Pi:GPIO27	
14	GND	Raspberry Pi:GND	
15	GPIO22	Raspberry Pi:GPIO22	
16	GPIO23	Raspberry Pi:GPIO23	
17	3.3V	TFT Module Power limit can only output 3.3V,100mA	
18	GPIO24	Raspberry Pi:GPIO24	
19	GPIO10	Raspberry Pi:GPIO10	

20	GND	Raspberry Pi:GND	
21	GPIO09	Raspberry Pi:GPIO09	
22	GPIO25	Raspberry Pi:GPIO25	
23	GPIO11	Raspberry Pi:GPIO11	
24	GPIO08	Raspberry Pi:GPIO08	
25	GND	Raspberry Pi:GND	
26	GPIO07	Raspberry Pi:GPIO07	
27	ID_SD	Raspberry Pi:ID_SD	
28	ID_SC	Raspberry Pi:ID_SC	
29	GPIO05	Raspberry Pi:GPIO05	
30	GND	Raspberry Pi:GND	
31	GPIO06	Raspberry Pi:GPIO06	
32	GPIO12	Raspberry Pi:GPIO12	
33	GPIO13	Raspberry Pi:GPIO13	
34	GND	Raspberry Pi:GND	
35	GPIO19	Raspberry Pi:GPIO19	
36	GPIO16	Raspberry Pi:GPIO16	
37	GPIO26	Raspberry Pi:GPIO26	
38	GPIO20	Raspberry Pi:GPIO20	
39	GND	Raspberry Pi:GND	
40	GPIO21	Raspberry Pi:GPIO21	

Note 2 :Adjust the PWM signal in order to control LED Backlight's brightness. The higher the duty cycle, the lower the brightness.



Note 3 : PWM signal operation frequency is 15KHz



Note4 : Raspberry Pi Config Setting Examlpe : gpio=18=op,dh

7.3. DVI

Pin No.	Symbol	I/O	Function	Remark
1	Rx2+	I	Channel-2 positive receiver input; low-voltage signal differential- input pair.	
2	GND	P	Ground	
3	Rx2-	I	Channel-2 negative receiver input; low-voltage signal differential- input pair.	
4	Rx1+	I	Channel-1 positive receiver input; low-voltage signal differential- input pair.	
5	GND	P	Ground	
6	Rx1-	I	Channel-1 negative receiver input; low-voltage signal differential- input pair.	
7	Rx0+	I	Channel-0 positive receiver input; low-voltage signal differential- input pair.	
8	GND	P	Ground	
9	Rx0-	I	Channel-0 negative receiver input; low-voltage signal differential- input pair.	
10	RxC+	I	Clock positive receiver input; low-voltage signal differential- input pair.	
11	GND	P	Ground	
12	RxC-	I	Clock negative receiver input; low-voltage signal differential- input pair.	
13-14	NC	-	No connection	
15	SCL	I/O	DDC(Data Display Channel) Clock	
16	SDA	I/O	DDC(Data Display Channel) Data	
17	GND	P	Ground	
18	5V	P	Power Supply	
19	Detect	I/O	Hot plug detect	

I: input, O: output, P: Power

7.4. CTP USB PIN Definition

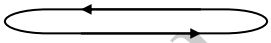
Pin	Symbol	Function	Remark
1	5V	Power Supply (5V)	
2	D-	Data line -	
3	D+	Data line +	
4	NC	No connection	
5	GND	Power Ground	

7.5. POWER JACK

Pin	Symbol	Function	Remark
1	12V	Power Supply (12.0V)	
2	GND	Power Ground	
3	NC	No connection	

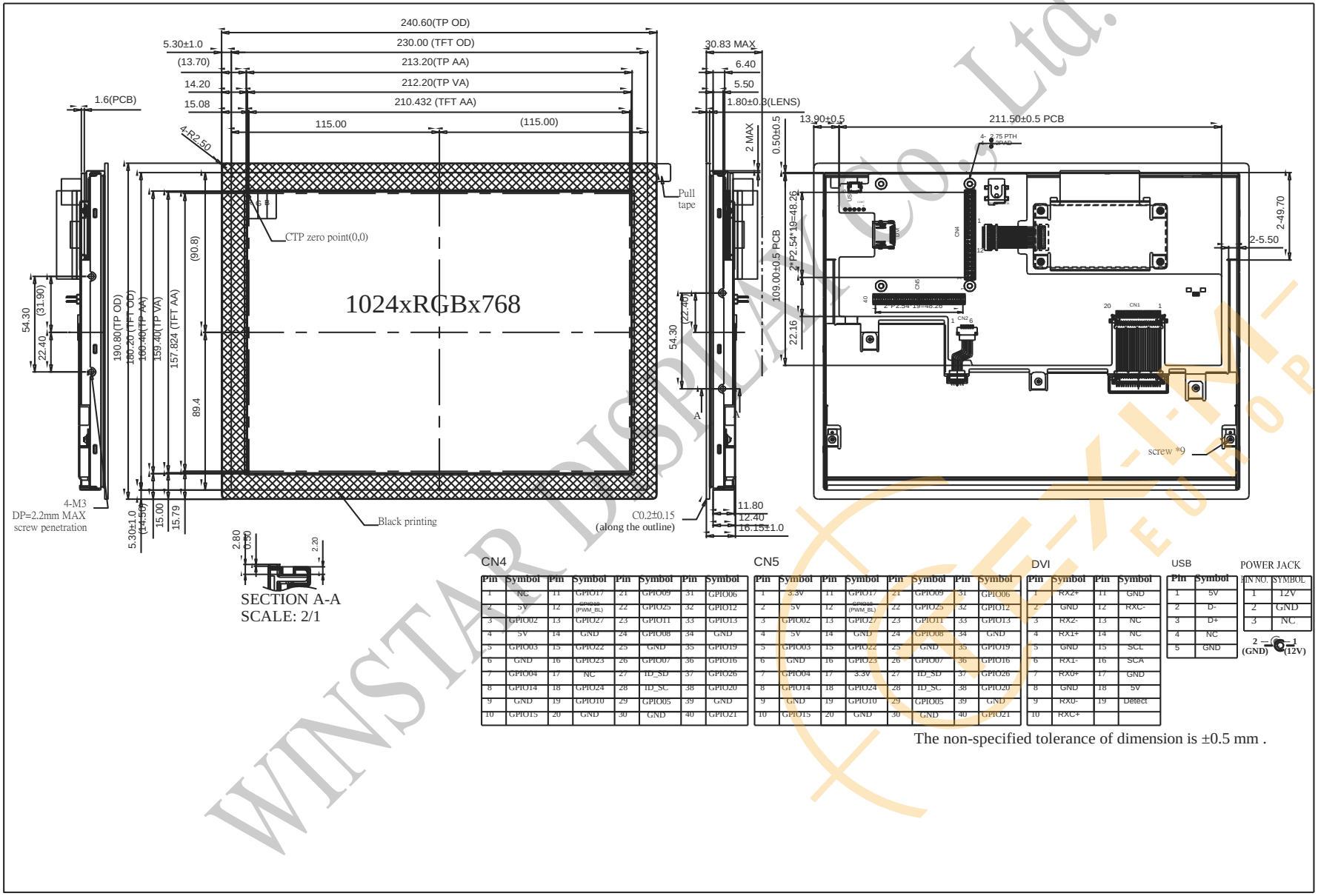
8.Reliability

Content of Reliability Test (Super Wide temperature, -30℃~80℃)

Environmental Test			
Test Item	**Content of Test**	**Test Condition**	**Note**
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80℃ 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30℃ 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	80℃ 200hrs	——
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-30℃ 200hrs	1
High Temperature/ Humidity storage	The module should be allowed to stand at 60℃,90%RH max	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -30℃ 25℃ 80℃  30min 5min 30min 1 cycle	-30℃/80℃ 10 cycles	——
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	**3**
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±8KV(contact), ±15KV(air), RS=330Ω CS=150pF 10 times	——

Note1: No dew condensation to be observed.
Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.
Note3: The packing have to including into the vibration testing.

9.Contour Drawing



CN4

Pin	Symbol	Pin	Symbol	Pin	Symbol	Pin	Symbol
1	NC	11	GPIO17	21	GPIO09	31	GPIO06
2	5V	12	GPIO18 (PWM_BL)	22	GPIO25	32	GPIO12
3	GPIO02	13	GPIO27	23	GPIO11	33	GPIO13
4	5V	14	GND	24	GPIO08	34	GND
5	GPIO03	15	GPIO22	25	GND	35	GPIO19
6	GND	16	GPIO23	26	GPIO07	36	GPIO16
7	GPIO04	17	NC	27	ID_SD	37	GPIO26
8	GPIO14	18	GPIO24	28	ID_SC	38	GPIO20
9	GND	19	GPIO10	29	GPIO05	39	GND
10	GPIO15	20	GND	30	GND	40	GPIO21

CN5

Pin	Symbol	Pin	Symbol	Pin	Symbol	Pin	Symbol
1	3.3V	11	GPIO17	21	GPIO09	31	GPIO06
2	5V	12	GPIO18 (PWM_BL)	22	GPIO25	32	GPIO12
3	GPIO02	13	GPIO27	23	GPIO11	33	GPIO13
4	5V	14	GND	24	GPIO08	34	GND
5	GPIO03	15	GPIO22	25	GND	35	GPIO19
6	GND	16	GPIO23	26	GPIO07	36	GPIO16
7	GPIO04	17	3.3V	27	ID_SD	37	GPIO26
8	GPIO14	18	GPIO24	28	ID_SC	38	GPIO20
9	GND	19	GPIO10	29	GPIO05	39	GND
10	GPIO15	20	GND	30	GND	40	GPIO21

DVI

Pin	Symbol	Pin	Symbol
1	RX2+	11	GND
2	GND	12	RXC-
3	RX2-	13	NC
4	RX1+	14	NC
5	GND	15	SCL
6	RX1-	16	SCA
7	RX0+	17	GND
8	GND	18	5V
9	RX0-	19	Detect
10	RXC+		

USB

Pin	Symbol
1	5V
2	D-
3	D+
4	NC
5	GND

POWER JACK

PIN NO.	SYMBOL
1	12V
2	GND
3	NC

2 (GND) 1 (12V)

The non-specified tolerance of dimension is ±0.5 mm .

winstar

LCM Sample Estimate Feedback Sheet

Module Number： _____

1、Panel Specification：

1.	Panel Type：	□ Pass	□ NG , _____
2.	View Direction：	□ Pass	□ NG , _____
3.	Numbers of Dots：	□ Pass	□ NG , _____
4.	View Area：	□ Pass	□ NG , _____
5.	Active Area：	□ Pass	□ NG , _____
6.	Operating Temperature：	□ Pass	□ NG , _____
7.	Storage Temperature：	□ Pass	□ NG , _____
8.	Others： _____		

2、Mechanical

1.	PCB Size：	□ Pass	□ NG , _____
2.	Frame Size：	□ Pass	□ NG , _____
3.	Material of Frame：	□ Pass	□ NG , _____
4.	Connector Position：	□ Pass	□ NG , _____
5.	Fix Hole Position：	□ Pass	□ NG , _____
6.	Backlight Position：	□ Pass	□ NG , _____
7.	Thickness of PCB：	□ Pass	□ NG , _____
8.	Height of Frame to PCB：	□ Pass	□ NG , _____
9.	Height of Module：	□ Pass	□ NG , _____
10.	Others：	□ Pass	□ NG , _____

3、Relative Hole Size：

1.	Pitch of Connector：	□ Pass	□ NG , _____
2.	Hole size of Connector：	□ Pass	□ NG , _____
3.	Mounting Hole size：	□ Pass	□ NG , _____
4.	Mounting Hole Type：	□ Pass	□ NG , _____
5.	Others：	□ Pass	□ NG , _____

4、Backlight Specification：

1.	B/L Type：	□ Pass	□ NG , _____
2.	B/L Color：	□ Pass	□ NG , _____
3.	B/L Driving Voltage (Reference for LED Type)：	□ Pass	□ NG , _____
4.	B/L Driving Current：	□ Pass	□ NG , _____
5.	Brightness of B/L：	□ Pass	□ NG , _____
6.	B/L Solder Method：	□ Pass	□ NG , _____
7.	Others：	□ Pass	□ NG , _____

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5、Electronic Characteristics of Module：

1.	Input Voltage：	□ Pass	□ NG ,_____
2.	Supply Current：	□ Pass	□ NG ,_____
3.	Driving Voltage for LCD：	□ Pass	□ NG ,_____
4.	Contrast for LCD：	□ Pass	□ NG ,_____
5.	B/L Driving Method：	□ Pass	□ NG ,_____
6.	Negative Voltage Output：	□ Pass	□ NG ,_____
7.	Interface Function：	□ Pass	□ NG ,_____
8.	LCD Uniformity：	□ Pass	□ NG ,_____
9.	ESD test：	□ Pass	□ NG ,_____
10.	Others：	□ Pass	□ NG ,_____

6、Summary：

Sales signature：_____

Customer Signature：_____ **Date：** / /

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