



WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



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華凌光電股份有限公司



WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: **WF70A6TIFGDBT0#**

APPROVED BY: (FOR CUSTOMER USE ONLY)		
	PCB VERSION:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2021/09/28			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



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MODLE NO :

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/09/28		First issue

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1.Module Classification Information

W F 70 A6 T I F G D B T 0 #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION																																																																							
②	Display Type : F→TFT Type, J→Custom TFT																																																																							
③	Display Size : 7.0” TFT																																																																							
④	Model serials no.																																																																							
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White						T→LED, White Z→Nichia LED, White																																																																
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00						Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT																																																																
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD						F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD																																																																	
⑧	Resolution: <table><tr><td>A</td><td>128160</td><td>B</td><td>320234</td><td>C</td><td>320240</td><td>D</td><td>480234</td><td>E</td><td>480272</td><td>F</td><td>640480</td></tr><tr><td>G</td><td>800480</td><td>H</td><td>1024600</td><td>I</td><td>320480</td><td>J</td><td>240320</td><td>K</td><td>800600</td><td>L</td><td>240400</td></tr><tr><td>M</td><td>1024768</td><td>N</td><td>128128</td><td>P</td><td>1280800</td><td>Q</td><td>480800</td><td>R</td><td>640320</td><td>S</td><td>480128</td></tr><tr><td>T</td><td>800320</td><td>U</td><td>8001280</td><td>V</td><td>176220</td><td>W</td><td>1280398</td><td>X</td><td>1024250</td><td>Y</td><td>1920720</td></tr><tr><td>Z</td><td>800200</td><td>2</td><td>1024324</td><td>3</td><td>7201280</td><td>4</td><td>19201200</td><td>5</td><td>1366768</td><td>6</td><td>1280320</td></tr></table>												A	128160	B	320234	C	320240	D	480234	E	480272	F	640480	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
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M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128																																																													
T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720																																																													
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⑨	D: Digital L : LVDS M:MIPI																																																																							
⑩	Interface: <table><tr><td>N</td><td colspan="3">Without control board</td><td>A</td><td>8Bit</td><td>B</td><td colspan="2">16Bit</td><td>H</td><td colspan="2">HDMI</td></tr><tr><td>I</td><td colspan="3">I2C Interface</td><td>R</td><td>RS232</td><td>S</td><td colspan="2">SPI Interface</td><td>U</td><td colspan="2">USB</td></tr></table>												N	Without control board			A	8Bit	B	16Bit		H	HDMI		I	I2C Interface			R	RS232	S	SPI Interface		U	USB																																					
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⑪	TS: <table><tr><td>N</td><td colspan="4">Without TS</td><td>T</td><td colspan="3">Resistive touch panel</td><td>C</td><td colspan="3">Capacitive touch panel (G-F-F)</td></tr><tr><td>G</td><td colspan="6">Capacitive touch panel (G-G)</td><td>C1</td><td colspan="4">Capacitive touch panel (G-F-F)+OCA</td></tr><tr><td>C2</td><td colspan="6">Capacitive touch panel (G-F-F)+OCR</td><td>G1</td><td colspan="4">Capacitive touch panel (G-G)+OCA</td></tr><tr><td>G2</td><td colspan="6">Capacitive touch panel (G-G)+OCR</td><td>B</td><td colspan="4">CTP+GG+USB</td></tr></table>												N	Without TS				T	Resistive touch panel			C	Capacitive touch panel (G-F-F)			G	Capacitive touch panel (G-G)						C1	Capacitive touch panel (G-F-F)+OCA				C2	Capacitive touch panel (G-F-F)+OCR						G1	Capacitive touch panel (G-G)+OCA				G2	Capacitive touch panel (G-G)+OCR						B	CTP+GG+USB														
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⑫	Version: X:Raspberry pi																																																																							
⑬	Special Code		#:Fit in with ROHS directive regulations																																																																					

2.Summary

TFT 7.0" is a TN transmissive type color active matrix TFT liquid crystal display that uses amorphous silicon TFT as switching devices. This module is composed of a TFT_LCD module. It is usually designed for industrial application and this module follows RoHS.

3.General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGB x 480(TFT)	dots
Module dimension	165.05(W) x 104.87(H) x 11.03	mm
Active area	152.4 x 91.44	mm
Pixel pitch	0.1905 x 0.1905	mm
LCD type	TFT, Normally White, Transmissive	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Controller IC	SSD1963	
TFT Interface	Digital 8080 family MPU	
Aspect Ratio	16:9	
Backlight Type	LED,Normally White	
With /Without TP	With RTP	
Surface	Anti-Glare	

Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\square$ 60°C, 90% RH MAX. Temp. $>$ 60°C, Absolute humidity shall be less than 90% RH at 60°C

5. Electrical Characteristics

5.1. Operating conditions:

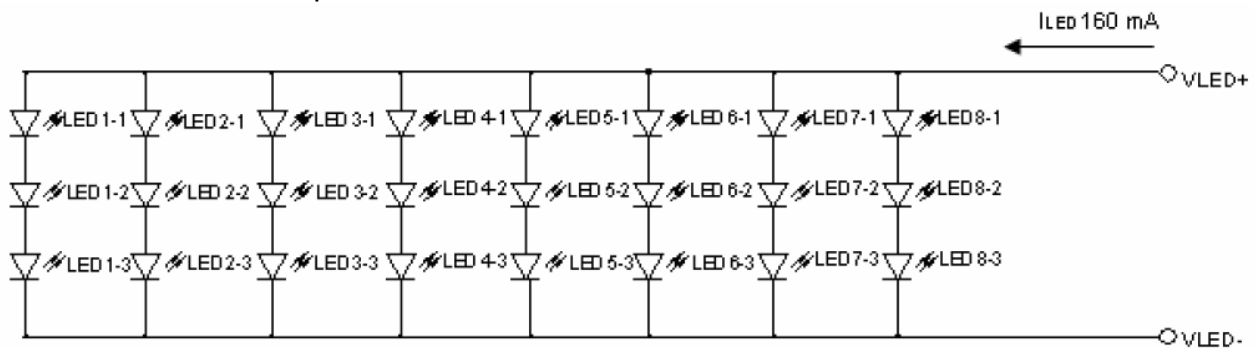
Item	Symbol	Min	Typ	Max	Unit
Supply Voltage For LCM	VDD	3.0	3.3	3.6	V
Supply Current For LCM	IDD	—	235	355	mA

Note 1 : This value is test for VDD=3.3V , Ta=25°C only

5.2. LED driving conditions

Item	Symbol	Min	Typ	Max	Unit	Remark
LED current	-	-	160	-	mA	-
Power Consumption	VLED+=9.8V		1568	-	mW	-
LED voltage	VLED+	8.4	-	11	V	Note 1
LED Life Time	-	-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VDD	V	
High level input voltage	V_{IH}	0.7VDD	-	VDD	V	

7.Interface timing

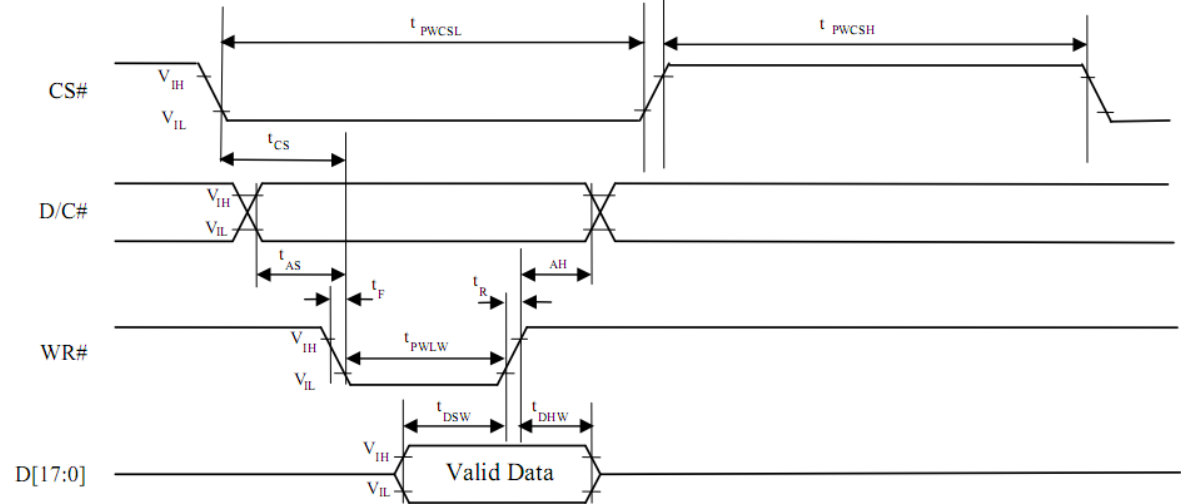
7.1. 8080 Mode

The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, Data Bus. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

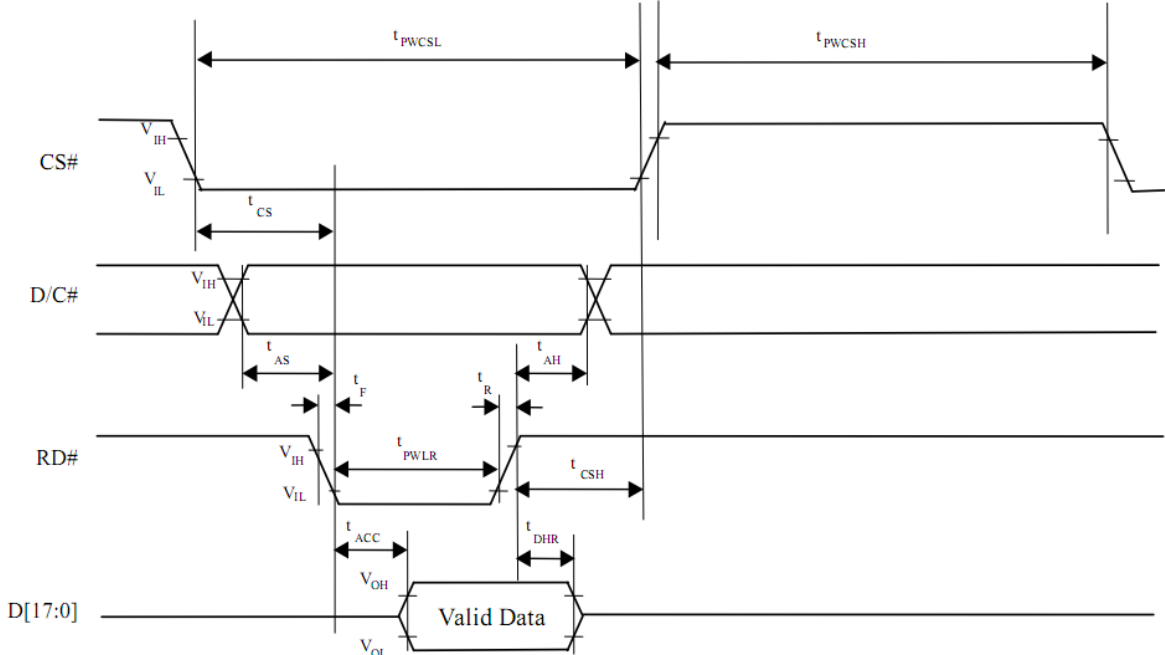
7.2. 8080 Mode Write Cycle

Symbol	Parameter	Min	Typ	Max	Unit
fMCLK	System Clock Frequency	1	-	110	MHz
tMCLK	System Clock Period	$\frac{1}{fMCLK}$	-	-	ns
tPWCSH	Control Pulse High Width Write Read	13 30	1.5* tMCLK 3.5* tMCLK	-	ns
tPWCSL	Control Pulse Low Width Write (next write cycle) Write (next read cycle) Read	13 80 80	1.5* tMCLK 9* tMCLK 9* tMCLK	-	ns
tAS	Address Setup Time	1	-	-	ns
tAH	Address Hold Time	2	-	-	ns
tDSW	Write Data Setup Time	4			ns
tDHW	Write Data Hold Time	1	-	-	ns
tPWLW	Write Low Time	12			ns
tDHR	Read Data Hold Time	1	-	-	ns
tACC	Access Time	32			ns
tPWLR	Read Low Time	36	-	-	ns
tR	Rise Time	-		0.5	ns
tF	Fall Time	-	-	0.5	ns
tCS	Chip select setup time	2		-	ns
tCSH	Chip select hold time to read signal	3	-	-	ns

7.3. Parallel 8080-series Interface Timing Diagram(Write Cycle)



7.4. Parallel 8080-series Interface Timing Diagram(Read Cycle)



7.5. Pixel Data Format

Interface	Cycle	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1 st	R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
	1 st	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2 nd	B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
	3 rd	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
8 bits	1 st									R7	R6	R5	R4	R3	R2	R1	R0
	2 nd									G7	G6	G5	G4	G3	G2	G1	G0
	3 rd									B7	B6	B5	B4	B3	B2	B1	B0

8.Optical Characteristics

TFT LCD characteristic

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr	$\theta=0^{\circ}$ 、 $\Phi=0^{\circ}$	-	5	10	.ms	Note 3
		Tf		-	11	16	.ms	
Contrast ratio		CR	At optimized viewing angle	250	400	-	-	Note 4
Color Chromaticity	White	Wx	$\theta=0^{\circ}$ 、 $\Phi=0$	0.26	0.31	0.36		Note 2,6,7
		Wy		0.28	0.33	0.38		
Viewing angle (Gray Scale Inversion Direction)	Hor.	Θ_R	$CR\geq 10$	65	70	-	Deg.	Note 1
		Θ_L		65	70	-		
	Ver.	Φ_T		55	60	-		
		Φ_B		55	60	-		
Brightness		-	-	200	300	-	cd/m ²	Center of display
Uniformity		(U)	-	70	-	-	%	Note 5

Ta=25±2°C, ILED = 160mA

Note 1: Definition of viewing angle range

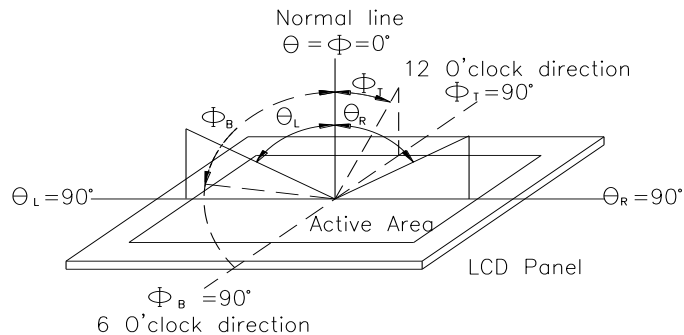


Fig.8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

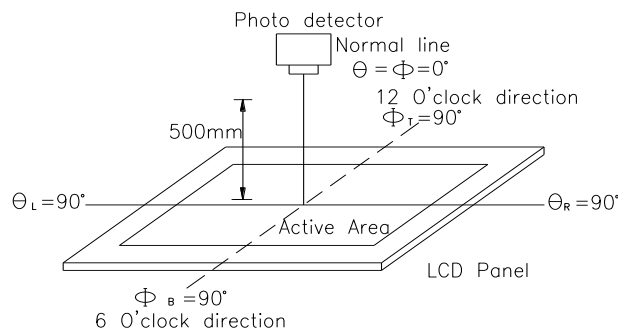
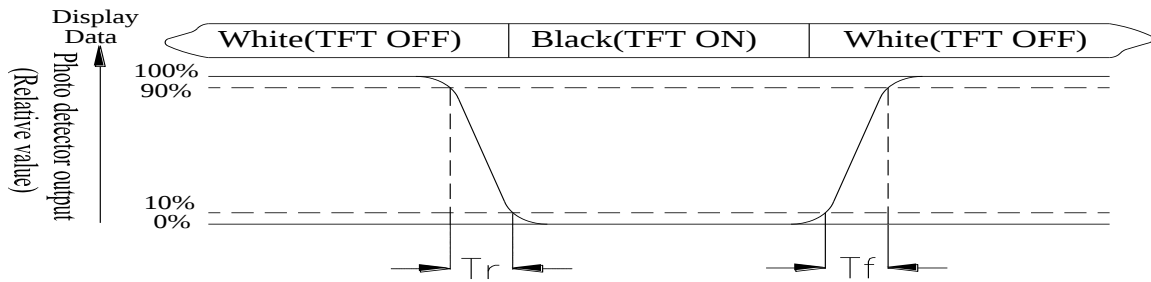


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%.



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = \text{Lmin/Lmax} \times 100\%$$

L = Active area length

W = Active area width

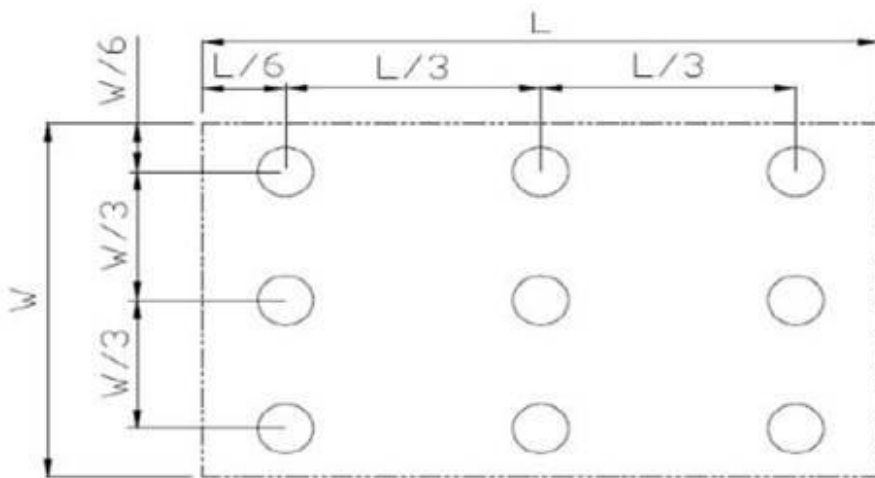


Fig8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

9.Interface

9.1. LCM PIN Definition

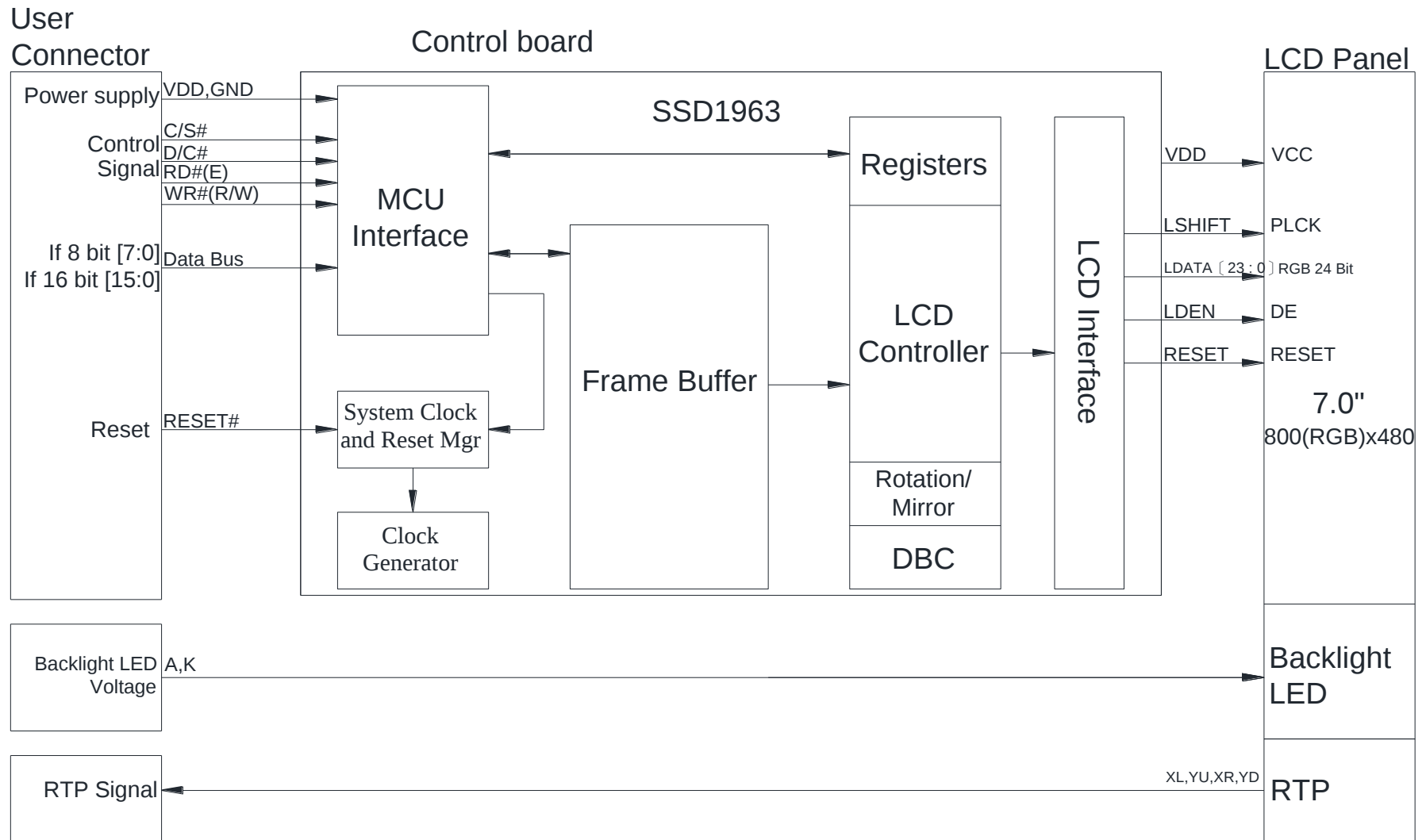
Pin	Symbol	Description	Remark
1	VDD	Power Supply : +3.3V	
2	VDD	Power Supply : +3.3V	
3	DB0	Data bus	
4	DB1	Data bus	
5	DB2	Data bus	
6	DB3	Data bus	
7	DB4	Data bus	
8	DB5	Data bus	
9	DB6	Data bus	
10	DB7	Data bus	
11	DB8	Data bus	
12	DB9	Data bus	
13	DB10	Data bus	
14	DB11	Data bus	
15	DB12	Data bus	
16	DB13	Data bus	
17	DB14	Data bus	
18	DB15	Data bus	
19	CS	Chip select	
20	D/C	Data/Command select	
21	RD	Read strobe signal	
22	WR	Write strobe signal	
23	NC	No connect	
24	RST	Hardware reset	
25-30	NC	No connect	
31	GND	Power Ground	
32	GND	Power Ground	

9.2. Backlight Driving Part

Pin No.	Symbol	Description
1	VLED+	Red, LED_ Anode
2	VLED-	White, LED_ Cathode

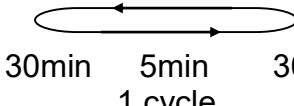
Note: BHSR-02VS-01 or equivalent.

10. Block Diagram



11. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

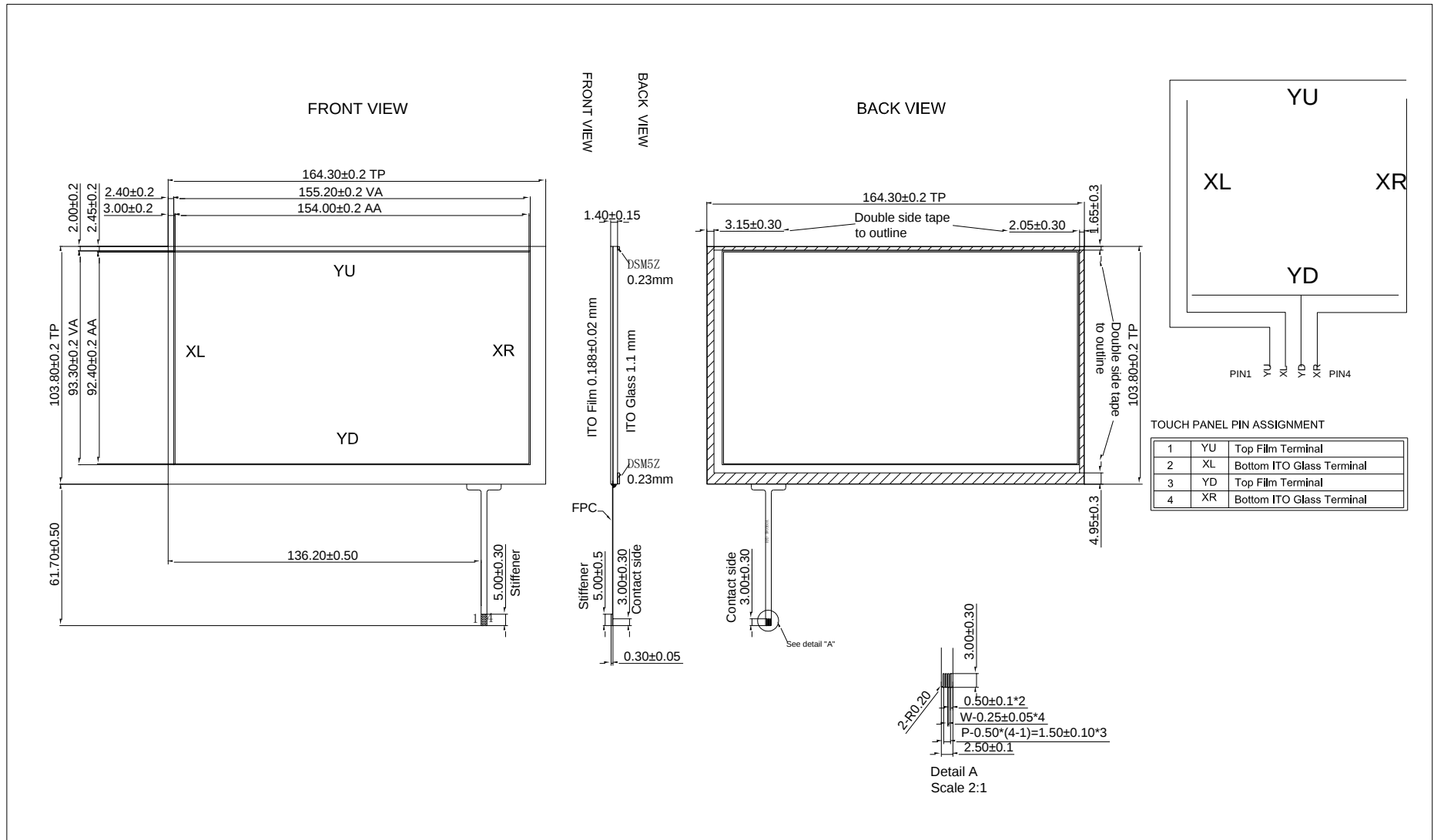
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C  30min 5min 30min 1 cycle	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800V(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

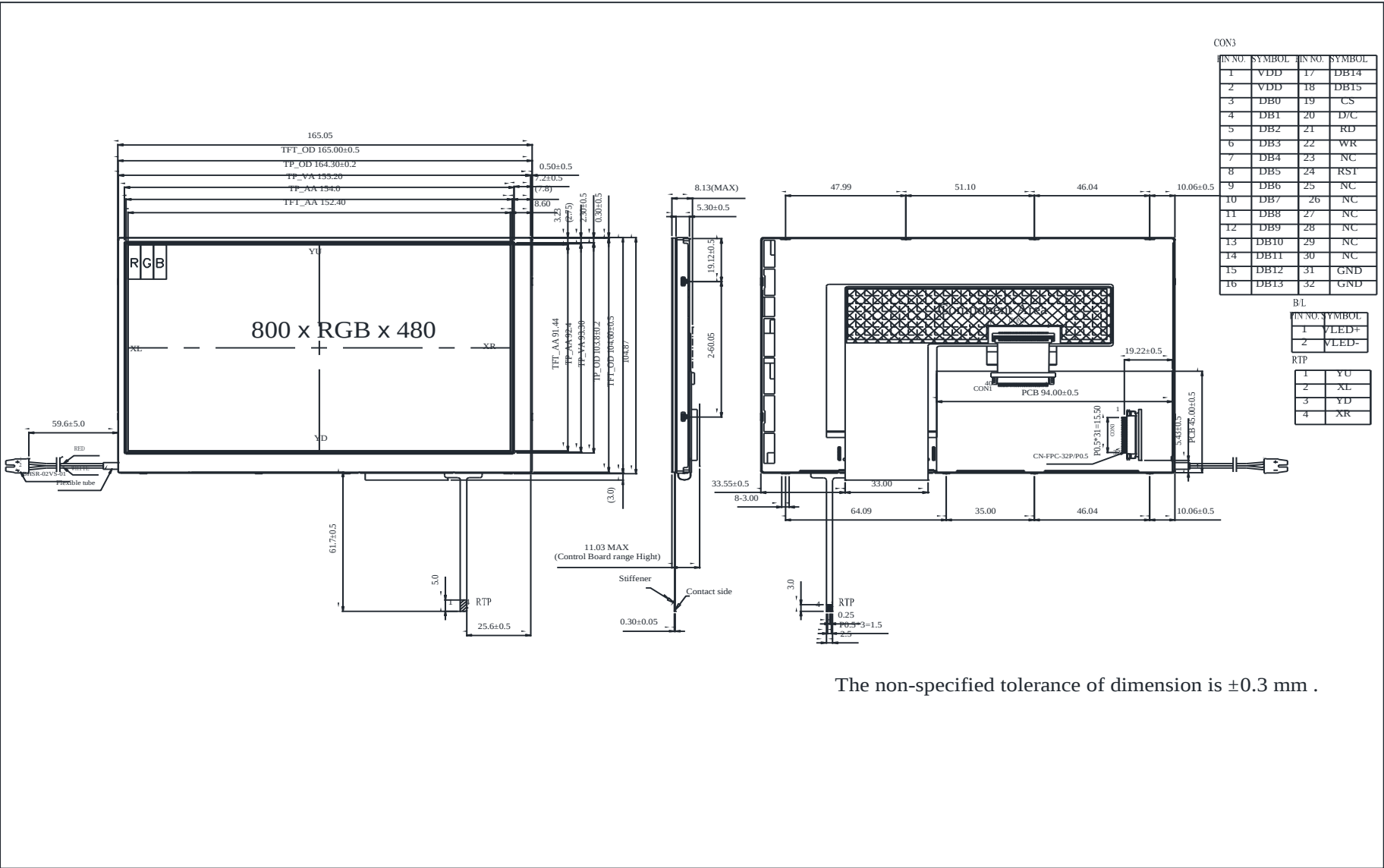
12.Touch Panel Information



12.1. Resistance Touch Panel General Specifications

Item	Description
Driving condition	DC5V
Operating force	60~150g
Linearity max	$\leq \pm 1.5\%$
Insulating resistance	$> 20\text{M}\Omega$, 25V(DC)
Light transparence	70%
Structure type	ITO Film/ITO Glass(F/G)
Surface Hardness	3H typ
Pen Hitting Durability (with the silicon rubber)	$> 1000,000$ times
X resistance	200~1200 Ω
Y resistance	100~800 Ω

13.Contour Drawing



14.Initial Code For Reference

```
void Initial_code()
{
    Write_Command(0x01);
    Delay_ms(10);
    Write_Command(0xe0);
    Write_Parameter(0x01);
    Delay_ms(5);
    Write_Command(0xe0);
    Write_Parameter(0x03);
    Delay_ms(5);

    Write_Command(0xb0);
    Write_Parameter(0x08);
    Write_Parameter(0x80);
    Write_Parameter(0x03);
    Write_Parameter(0x1f);
    Write_Parameter(0x01);
    Write_Parameter(0xdf);
    Write_Parameter(0x00);

    Write_Command(0xf0);
    Write_Parameter(0x00);
    Write_Command(0x3a);
    Write_Parameter(0x60);

    Write_Command(0xe2);
    Write_Parameter(0x1d);
    Write_Parameter(0x02);
    Write_Parameter(0x54);

    Write_Command(0xe6);
    Write_Parameter(0x04);
    Write_Parameter(0x6f);
    Write_Parameter(0x47);

    Write_Command(0xb4);
    Write_Parameter(0x04);
    Write_Parameter(0x20);
    Write_Parameter(0x01);
    Write_Parameter(0x00);
    Write_Parameter(0x00);
    Write_Parameter(0x00);
    Write_Parameter(0x00);
    Write_Parameter(0x00);

    Write_Command(0xb6);
    Write_Parameter(0x02);
    Write_Parameter(0x0d);
```

```
Write_Parameter(0x00);  
Write_Parameter(0x2d);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0x00);
```

```
Write_Command(0x2a);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0x03);  
Write_Parameter(0x1f);
```

```
Write_Command(0x2b);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0x01);  
Write_Parameter(0xdf);
```

```
Write_Command(0x29);  
Write_Command(0x2c);
```

```
}
```

**1、Panel Specification :**

1. Panel Type : ☐ Pass ☐ NG , _____
2. View Direction : ☐ Pass ☐ NG , _____
3. Numbers of Dots : ☐ Pass ☐ NG , _____
4. View Area : ☐ Pass ☐ NG , _____
5. Active Area : ☐ Pass ☐ NG , _____
6. Operating ☐ Pass ☐ NG , _____
7. Storage Temperature : ☐ Pass ☐ NG , _____
8. Others : _____

2、Mechanical

1. PCB Size : ☐ Pass ☐ NG , _____
2. Frame Size : ☐ Pass ☐ NG , _____
3. Material of Frame : ☐ Pass ☐ NG , _____
4. Connector Position : ☐ Pass ☐ NG , _____
5. Fix Hole Position : ☐ Pass ☐ NG , _____
6. Backlight Position : ☐ Pass ☐ NG , _____
7. Thickness of PCB : ☐ Pass ☐ NG , _____
8. Height of Frame to PCB : ☐ Pass ☐ NG , _____
9. Height of Module : ☐ Pass ☐ NG , _____
10. Others : ☐ Pass ☐ NG , _____

3、Relative Hole Size :

1. Pitch of Connector : ☐ Pass ☐ NG , _____
2. Hole size of Connector : ☐ Pass ☐ NG , _____
3. Mounting Hole size : ☐ Pass ☐ NG , _____
4. Mounting Hole Type : ☐ Pass ☐ NG , _____
5. Others : ☐ Pass ☐ NG , _____

4、Backlight Specification :

1. B/L Type : ☐ Pass ☐ NG , _____
2. B/L Color : ☐ Pass ☐ NG , _____
3. B/L Driving Voltage (Reference for LED) ☐ Pass ☐ NG , _____
4. B/L Driving Current : ☐ Pass ☐ NG , _____
5. Brightness of B/L : ☐ Pass ☐ NG , _____
6. B/L Solder Method : ☐ Pass ☐ NG , _____
7. Others : ☐ Pass ☐ NG , _____

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5、Electronic Characteristics of Module :

- | | | |
|------------------------------|-------------------------------|-------------------------------------|
| 1. Input Voltage : | ☐ Pass | ☐ NG , _____ |
| 2. Supply Current : | ☐ Pass | ☐ NG , _____ |
| 3. Driving Voltage for LCD : | ☐ Pass | ☐ NG , _____ |
| 4. Contrast for LCD : | ☐ Pass | ☐ NG , _____ |
| 5. B/L Driving Method : | ☐ Pass | ☐ NG , _____ |
| 6. Negative Voltage Output : | ☐ Pass | ☐ NG , _____ |
| 7. Interface Function : | ☐ Pass | ☐ NG , _____ |
| 8. LCD Uniformity : | ☐ Pass | ☐ NG , _____ |
| 9. ESD test : | ☐ Pass | ☐ NG , _____ |
| 10. Others : | ☐ Pass | ☐ NG , _____ |

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : ____ / ____ / ____